

CONVERSION TO DIP POLE- SPINNAKER POLE END

534-854

Tools:

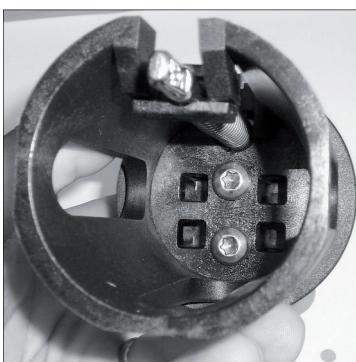
Screwdriver torx T-30
Drill bit ø4.9 or ø6.5 depending on rivet size
Pop rivet gun

Parts include:

Trigger 534-857
Spring 308-079
Rivets 5 x 167-006
Rivets 5 x 167-018



- 1) Remove the pole end from the pole, by drilling into the center of the 4 fastening rivets.
- 2) Fit the trigger



Remove the two M6 screw inside the pole end.



Fit the spring into the hook.

Fit the trigger into the hook.



Carbon section	Aluminum section	Rivets
76/76	72/72	4 x 167-018 (ø4,8x12,7)
88/88	84/84	4 x 167-006 (ø4,8x16,5)

Insert the hook in the pole end and fit the screws.

- 3) Fit the pole ends with rivets.