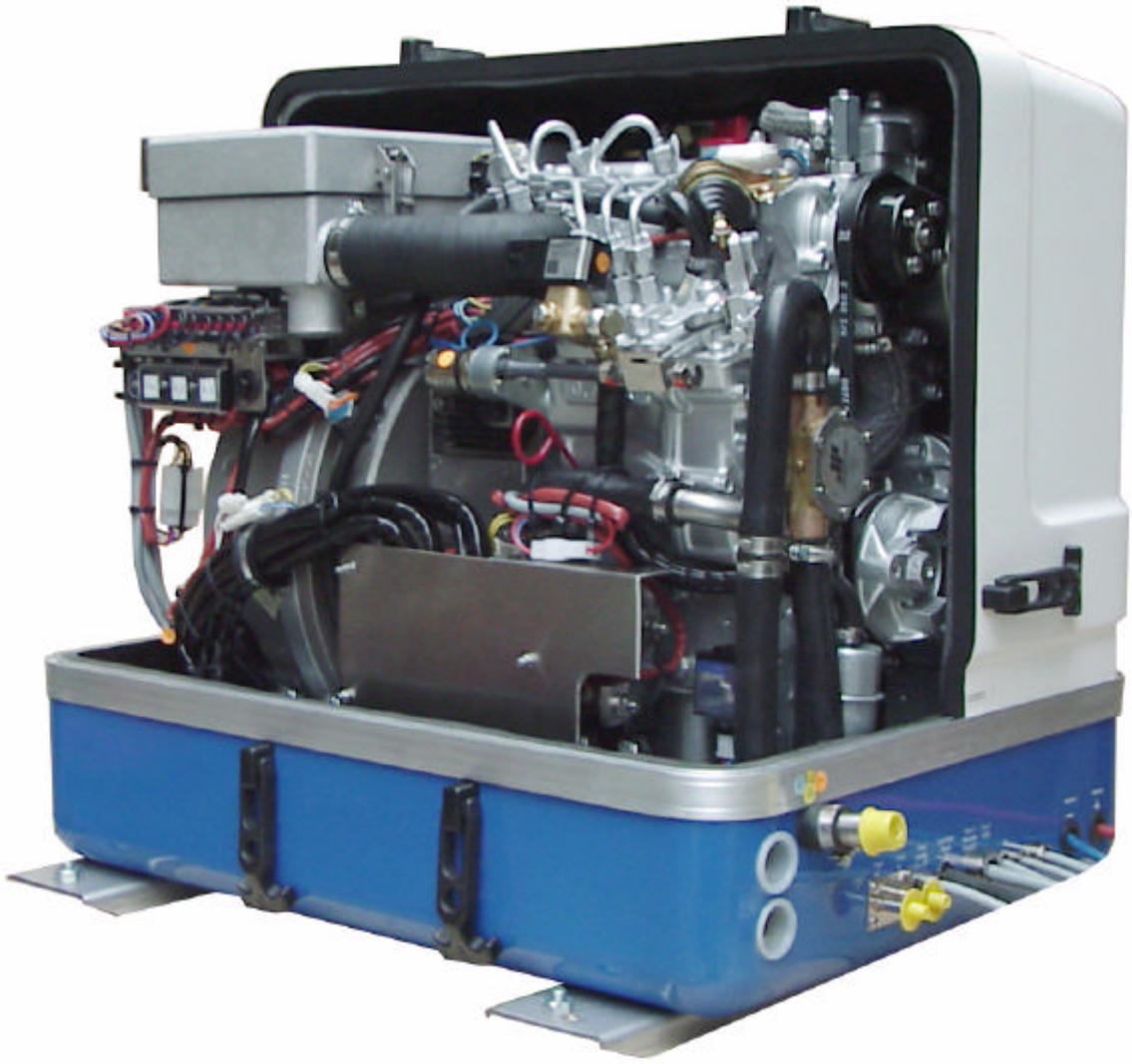
Fischer Panda

Installation Manual

Installation, Maintenance and Trouble shooting



Marine Generator
Panda PMS AGT-DC 10000

24V - 360A / 10kW

Icemaster Fischer Panda

since 1977
Icemaster GmbH

since 1978
Fischer Marine Generators

since 1988
Conclusion Fischer - Icemaster GmbH

since 1988
100 % water cooled Panda generators

since 1988
Panda Vehicle Generators

Fischer Panda

FISCHER GENERATORS have been manufactured since 1978 and are a well-known brand for first class diesel generators with especially effective sound-insulation.

Fischer has been one of the leading manufacturers in respect of quality and know-how during this period.

FISCHER, as the worldwide manufacturer of modern marine diesel generators, developed the Sailor-Silent series for example and produced a GFK sound-insulated capsule as early as 1979 and the basis for new generator technology.

The companies Fischer and Icemaster amalgamated under the direction of Icemaster in 1988, in order to concentrate on the development of new products. Production was moved to Paderborn.

The amalgamation of the two qualified companies led to the development of a complete new programme within a short space of time. The aggregates developed at that time set new technological standards worldwide.

The aggregates became more efficient and powerful than other aggregates in the same nominal performance range, because of the improved cooling. Panda generator demonstrated its superiority in several tests by renowned institutes and magazines during the past years. The patented VCS (voltage Control System) means it can meet all demands including motor speed. The start-booster (ASB) means Panda generators meet the highest demands in respect of voltage stability and starting values A Panda generator, with the same drive motor, produces 15% more effective output than the majority of conventional generators. This superiority in efficiency also ensures a fuel saving to the same extent.

The 100% water-cooled Panda Aggregate are currently manufactured in the performance range from 2 to 100 kW in various versions. Fast running motors are preferred for performances up to approx 30 kW (Nominal speed 3000 rpm). The heavier slow runners are preferred for the higher range. The fast running aggregates have proved themselves many times for many uses, that they meet the demands in quality of yachts and vehicles, and offer space and weight saving of 50% compared to slow running generators.

In addition to the Panda series, Icemaster also supply the super compact high-tech sound-insulated battery charging aggregate from the DC/AC Panda AGT series, which is a very interesting solution for the production of mobile power.

The new HTG-alternators ensure that a charging rate of 285 amps is achieved that was scarcely thought possible for this compact construction. This alternator replaces a separate shipboard generators (constant 230 volts AC with up to 3500 kW from the main machine)

CALIFORNIA

Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

Attention, Important Directions regarding Operation!

1. The installation certificate must be completed when taken into use, and certified by a signature.
2. The installation certificate must be despatched within two weeks of use to ICEMASTER.
3. The official guaranty confirmation will be completed by ICEMASTER after receipt and sent to the customer.
4. A guaranty must be shown to make any claims.

Claims against the guaranty will not be accepted of the above said instructions are not, or only partially, carried out.

Manufacturer declaration in terms of the machine guideline 98/37/EG .

The generator is in such a way developed that all assembly groups correspond to the CE guidelines. If machine guideline 98/37/EG is applicable, then it is forbidden to bring the generator into operation until it has been determined that the system into which the generator is to be installed in also corresponds to the regulations of the machine guideline 98/37/EG. This concerns among other things the exhaust system, cooling system and the electrical installation.

The evaluation of the "protection against contact" can only be accomplished in connection with the respective system. Likewise among other things responsibility for correct electrical connections, a safe ground wire connection, foreign body and humidity protection, protection against humidity due to excessive condensation as well as the overheating through appropriate and inappropriate use in its installed state on the respective machine lies within the responsibility of those who undertake installation of the generator in the system.

Use the advantages of the customer registration:

- Thus you receive to extended product informations, which are sometimes safety-relevant
- you receive, if necessarily free Upgrades

Far advantages:

By your full information Fischer Panda technicians can give you fast assistance, since 90% of the disturbances result from errors in the periphery.

Problems due to errors in the installation can be recognized in the apron.

Technical Support per Internet: info@fischerpanda.de

Safety Instructions

The electrical Installations may only be carried out be trained and tested personnel!

The generator may not be taken into use with the cover removed.

The rotating parts (belt-pulley, belts, etc) must be so covered and protected do that there is no danger to life and body!
If a sound insulation covering must be produced at the place of installation, then well-placed signs must show that the generator can only be switched on with a closed capsule.
All servicing-, maintenance or repair work may only carried out, when the motor is not running.

Electrical voltages above 48 volts (battery chargers greater than 36 volts) are always dangerous to life). The rules of the respective regional authority must be adhered to. Only an electrician may carry out installation of the electrical connections for safety reasons.

General safety references for the enterprise of a AGT generator.

With all energized systems, with which the current is more than 50 Ampère, special safety precautions must be made, in order to protect the environment of the components against fire.

It is to be ensured absolutely that at the battery a main switch in well accessible place is accommodated, so that with danger of the main switches can be separated immediately. The main switch must be however also directly at the battery installed. If this place is not well accessible, a power relay must be used instead of the main switch which can be served manually, which can be served then if necessary from different places. The switches for the power relay are to mark accordingly as main switches DC battery "with danger switch off!".

Cooling of the diode block.

The diode block is cooled with fresh water. A normal cooling of the diode block is therefore only possible, as long as the cooling water supply of the generator functions duly. The cooling water supply of the generator must be so furnished therefore that by a wide dirt deflector it is guaranteed that from outside no dirt can be sucked in into the line system. If this is not attainable, the supply must be secured by a flow switch or a negative pressure switch. The generator must be switched off, if the cooling water supply is impair.

The temperature safety device on the diode block can be regarded only as additional safety device. The temperature rise at the diodes is so fast that the diodes can be damaged during a unique interruption of the cooling water supply. A safe protection from damage of the diodes is not possible by the temperature monitoring on the diode radiator box. Thus this can take place only by means of an appropriate external monitoring of the cooling system.

ATTENTION!

Do not connect the minus pole of the starter battery to the ground of the boat because of galvanic reason.

Warning!

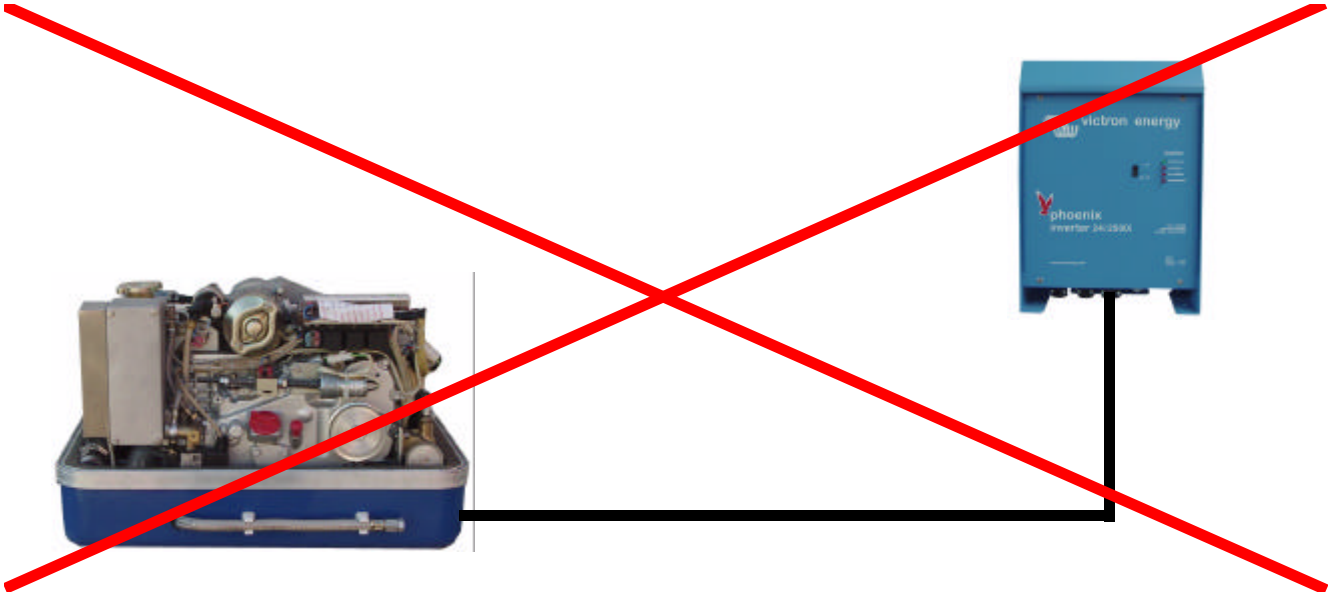
Never start the generator with the battery disconnected, the diodes will be damaged!

CAUTION!

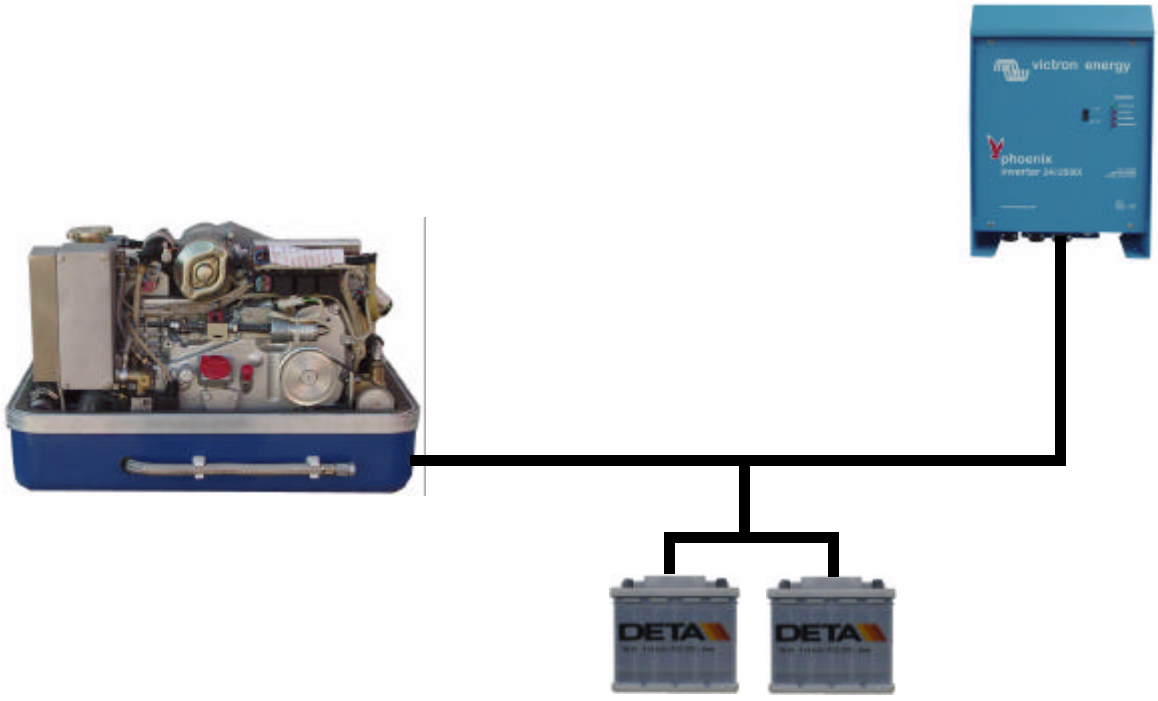
Contact of the electrical contacts may be DANGER TO LIVE!

CAUTION!

The AGT-generator is not allowed to be connected to an inverter (without batteries)!



The Inverter generates voltage peaks, which can destroy the rectifier diodes of the generator!



A battery must always be connected to the inverter as a capacity!

Recommended capacity at 12V ≥ 240Ah at 24V ≥ 120Ah

The screws at the electric rectifier may be pulled tight only with a torque wrench. Torque 4Nm.

The battery cable must be secured at the generator and at the batteries with appropriate safety devices.

The generator is also include into the CO_2 - fire-extinguishing system.

Measures to the fire protection.

All construction units in the environment of energized parts, which carry more than 50 Amp., must be fire protection-moderately secured.

All junction points at the energized parts must be examined regularly on heating up (infrared thermometers).

Safety Instrictions for the Handling with Batteries

These instructions must be noticed additionally to the instructions of the battery manufacturer:

- If the batteries are working, someone should be in your near area to help you in a case of emergency.
- Water and soap must be hold ready if battery acid corrode your skin.
- Wear eye protection and protective clothing. During working with the batteries don´t touch the eyes.
- If you got a acid splash on your skin or clothing grow it with much water and soap out.
- If you got acid in your eyes rinse them immediately with clear water until no cauterization is noticeable. Visit immediate a doctor.
- Don´t smoke in the near of the batteries. Avoid naked flames or open fires. In the area of batteries exists danger of explosions.
- Pay attention that no tools fall on the battery poles, if necessary cover them.
- During the installation don´t wear a wrist watch or arm jewels, you can create under these circumstances a battery short-circuit. Burning of the skin could be the result.
- Protect every battery contact against unintentional touch.
- Use only cyclical profoundly dischargeable batteries. Starter batteries are not appropriate. Lead-gel batteries are commended. They are maintenance-free, profoundly dischargeable and not produce gas.
- Do not charge a frozen battery.
- Avoid a batterie short-curcuit.
- Take care of a good ventilation of the battery to drain off developing gas.
- The battery connection terminals must be checked of a tight contact at least before operating.
- The battery connection cable must be carefully mounted and checked about incorrect heating at operation with load. The vibrating devices must be regulary checked about scour points and flaw in the isolation.

Table of contents

A. Mode of Operation of the Generator

A.1 Mode of Operation of Operating Surveillance

Internal monitoring switches

The generator is equipped about failure switches, which are indicated on the remote control panel, and also about failure switch, which switch-off the generator automatically without indicating a failure in the remote control panel:

The remote control panel supervised the following values. In the case of a disturbance the generator is switched off, in order to avoid damage to the aggregate:

1. Cooling water temperature at cylinder head, at exhaust manifold and exhaust connection
2. Coil temperature
3. Oil pressure

The fault is transmitted, if one of these switches measures a value that exceeds the required value (all switches are openers). The current is switched off by the main relay. (Fuel magnet valve closes, the fuel suction pump is switched off, VCS is switched off).

The combustion engine possesses an oil pressure control switch, which switches the engine off if the oil pressure drops under a certain value.

The additional failure switch in the generator coil, it is not indicated at the remote control panel, interrupts directly the current supply to the main power relay. By this constellation it is guaranteed that the generator switches off in each case when an error is present.

This measure is, if possibly, a circuit at the remote control panel failed.

Thermo-switch at cylinder head

The thermo-switch at the cylinder head serves the monitoring of the generator temperature. All thermo-switches for the generators from Panda 6.000 upward are two-pole and laidout as "openers".

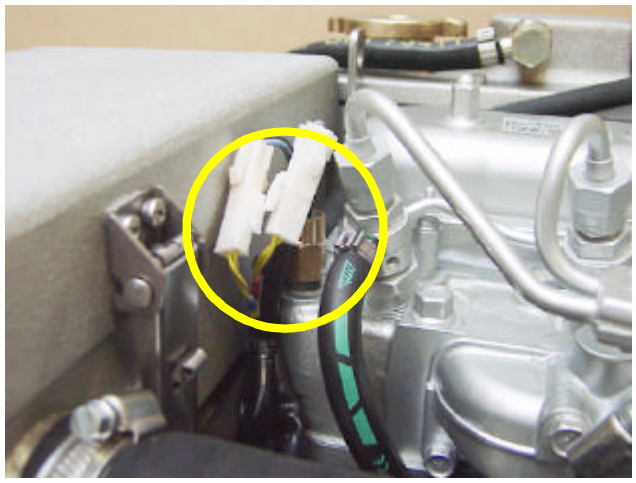
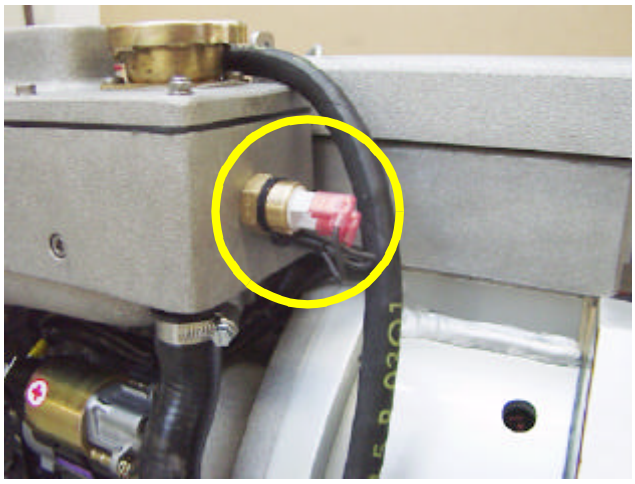


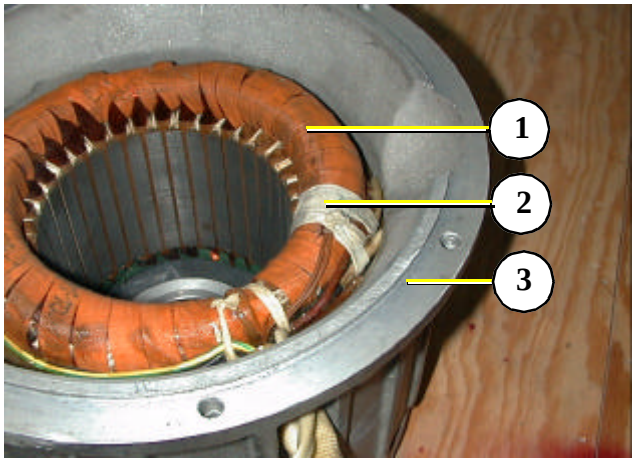
Fig. A.1: Thermo-switch at the cylinder head



Thermo-switch at watercooled exhaust elbow

This thermo-switch is fitted at the water-cooled exhaust elbow. This thermo-switch serves for monitoring the fresh water circuit. It measures at the hottest place, the flue gas from the cylinder head are led here into the exhaust elbow union

Fig. A.2: Thermo-switch at exhaust elbow

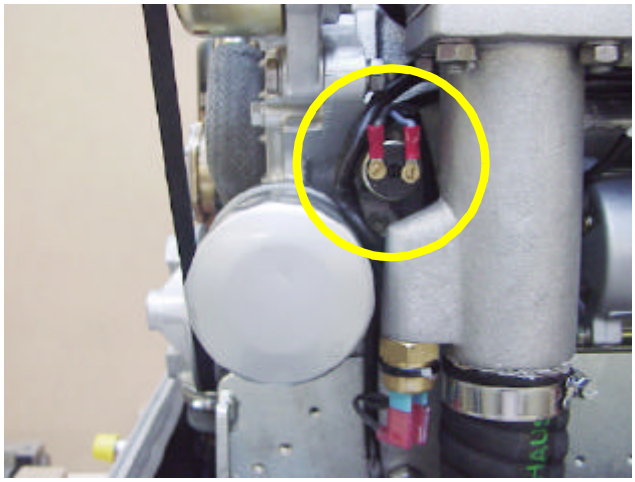


Thermo-switch in the generator coil

1. Generator coil
2. Thermo-switch
3. Housing

For the protection of the generator coil there are two thermo-switches inside the coil, which are for inserted parallel and safety's sake independently from each other.

Fig. A.3: Coil thermo-switch



Oil pressure switch

In order to be able to monitore the lubricating oil system, an oil pressure switch is built into the system. The oil pressure switch is on the back of the engine (before the electrical starter).

Fig. A.4: Oil pressure switch

Thermo-switches on the connection bars

1. Thermo-switch (-)-bar
2. Thermo-switch (+)-bar

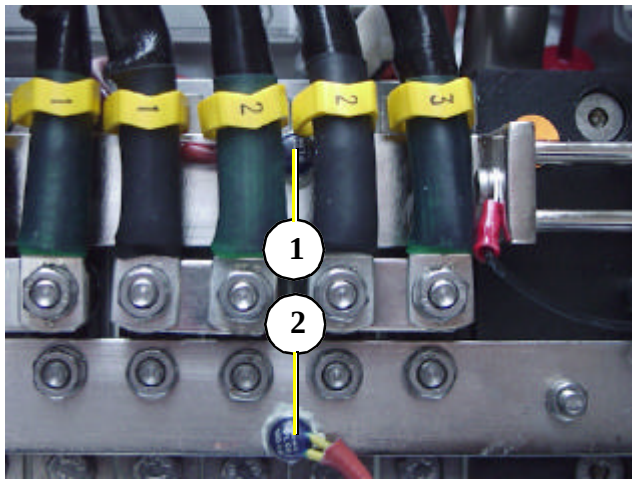


Fig. A.5: Thermo-switches on the connection bars

A.1.1 Regulation of the generator voltage by the VCS

The output voltage of the generator is permanently measured by the VCS (approx. 20 times per second!). As soon as by a load the voltage is affected, the speed regulation provides to adapt to the changed power demand by appropriate change of the engine speed.

Not only by the excitation of the generator it is worked against to the initiating voltage drop, but also by the raising of the number of revolutions whereby the drive potential improves.

A.1.2 Overloading of engine during longer operation

Please ensure that the genset is not overloaded. Overloading occurs when the electrical load (demand) induces a load torque in the generator which is higher than that which the diesel drive motor can provide. Overloading causes the engine to run rough, burn oil, creates excessive exhaust (environmentally unfriendly) and even to stall. Extra caution should be practised with multi-power units (single and 3-phase current generation) to avoid overloading the diesel drive engine.

The generator should only be loaded at the peak rated power for short periods only! A high peak current is required to start many electrical devices, especially electric motors and compressors (from a still stand state).

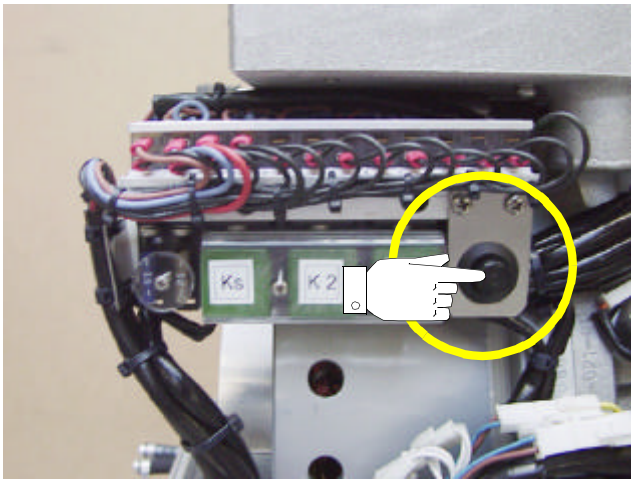
The height of the rated output (P) can taken from the identification plate attached on the housing.

In order to guarantee a long life span, the continuous load should not exceed 80% of the nominal load. By continuous output we understand the continuous operation of the generator over many hours. It is harmless for the engine to supply for 2-3 hours the full rated output.

A.1.2 Overloading of engine during longer operation

The total conception of the Panda generator guarantees that the continuous load operation does not release superelevated temperatures of the engine also with extreme conditions. It is to be considered that the exhaust gas values in the full load operation become more unfavorable (soot formation).

A.1.3 Use the failure bypass switch for the fuel delivery



Failure bypass switch

Switch the "ON" at the control panel. Functional elements must shine.

Press failure bypass switch and hold. The electrical fuel pump must run audibly. The pressing of the failure bypass switch become audible switching on and off of the fuel solenoid valve at the generator (with removed sound cover).

A.2 Operation of the generator with HTG generator

A.2.1 General references

Beside the alternating current aggregates ICEMASTER supplies also the super-compact High tech battery load aggregates from the series of PANDA AGT in sound-insulated construction, which represent a very interesting alternative solution in a DC-AC power technology merged for generation of current within the mobile range.

The new HTG generators with 280 A charging current offer themselves a alternative for an on-board current generator, if a diesel set is not intended. These generators differ according to the technology very substantially from all conventional products. The size is so compact that you can exchange it also against a generator according to standard. This generator can ensure a 230V alternating current supply up to 3.000W power in connection with a PANDA HD inverter also in continuous operation.

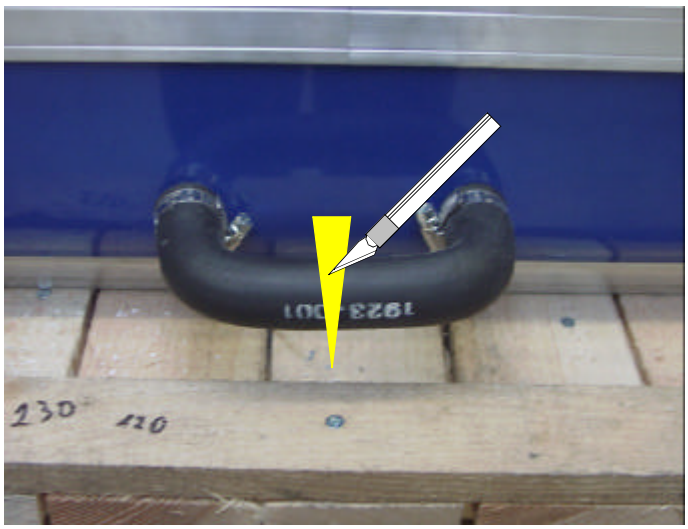
A.3 Operation of the generator with automatic start

If the generator set were set up far away from the location of the remote control panel that the user cannot hear surely, whether the generator starts, a automatic starting option (accessories) should be installed. With this option the starter is disengaged automatically, if the starting speed is exceeded.

A.4 Operation of the generator with installation under the waterline

If the generator cannot be installed clearly at least 600mm over the waterline, a vent valve must be installed into the sea water line. At installation beside the "midship´s line" a possible heeling must be considered!

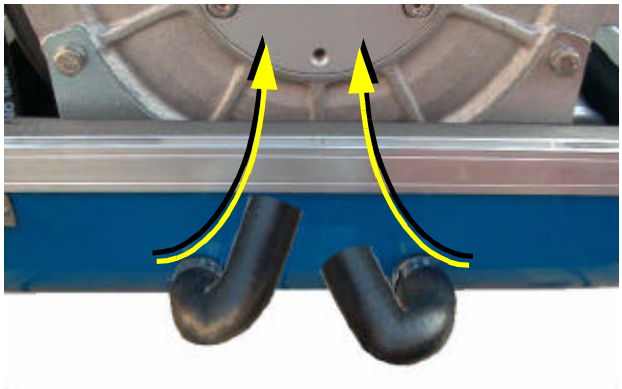
The water hose in the sound cover is split on the pressure side of the pump and extended in each case in the sound cover at both ends with a connecting nipple by a hose end. Both hose ends must led out from the sound cover to a point, which is at least for 600mm over the waterline (if possible in the midship´s line). The valve is inserted at the highest place, at least 600mm over the waterline.



Cut the hose rubber for the external valve vent.....

...and bent it upwards.

Both hose ends must be led out outside of the sound cover to one point, if possible 600mm over the waterline in the midship line. The valve is connected at the highest place with the two hose ends.



A.4.1 Control of the vent valve

If the valve is blocked, the cooling water pipe cannot be ventilated after the stop of the generator, the water column is not interrupted and the water can penetrate into the combustion chamber of the engine.

This lead to destruction of the engine!

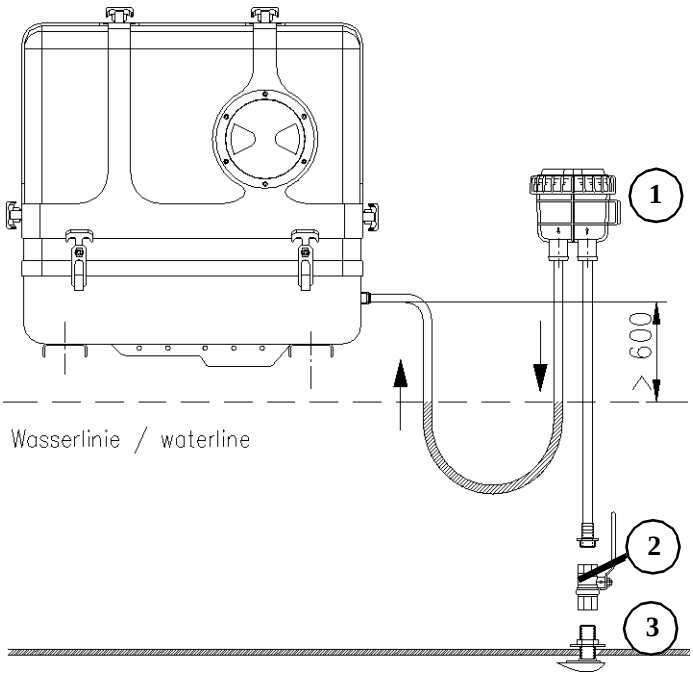
A.5 Operation of the generator with installation over the water-line

Generator over the waterline:

If the generator is installed over the waterline, a stronger impeller wear is possible, the pump can run after the start some seconds dry.

It is very important that the impeller is exchanged every few months. When starting the generator attention should be always paid and heard to it, when sea water withdraws from the exhaust neck. If this takes longer than 5 seconds the impeller must exchanged, he sucks in air before sea water reaches the impeller (see picture below) and the impeller then wears strongly. In this case the impeller loses his effect and sea water can penetrate into the engine as well as substantially destroy it. If the impeller is not exchanged early enough, the entire pump must be replaced. Otherwise the impeller wings breaks in pieces and it stresses some time to remove these again. Replacement impeller should always be on board.

With the installation of the generator it must be paid attention that the impeller pump is well accessible, since the impeller is a wearing part. If this place at the location can be reached not well, an external pump with electric drive can be used instead of the pump built firmly in the sound cover, which should be installed in a well accessible place.



1. Seawater filter
2. Water cock
3. Hull inlet

Make certain that the sea water filter lies above the water level, otherwise with cleaning water can penetrate by the hull inlet.

An external pre-pump can relieve the impeller.

B. Maintenance Instructions

B.1 General maintenance instructions

B.1.1 Checks before starting

- Oil level
- Cooling system leaks
- Visual check for any changes, leaks oil drain system, v-belt, cable connections, hose clips, air filter, fuel lines

Once a month

- Lubrication of actuator-trapezoid thread spindle

For Maintenance Intervalls see Table F.4, “Inspection checklist for services,” on Page IX

B.1.2 Hose elements and rubber formed component in the sound cover

Check all hoses and hose connections for good condition. The rubber hoses are very sensitive to enviromental influences. They can season fast with dry air, in which environment of muted oil and fuel steams and increased temperature. The hoses must be checked regularly for elasticity. There are operating situations, at which the hoses must be renewed once in the year.

Additionally to usual tasks of maintenance (oil level check, oil filter control etc.) further maintenance activities are to be accomplished for marine aggregates. It belongs control of the sacrificial anode (cooling water connection block) and the front seal cover at the generator.

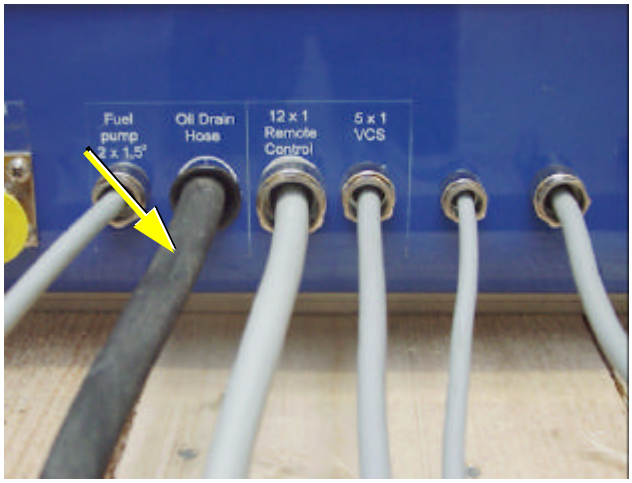
B.2 Oil circuit maintenance

The first oil change is to be accomplished after a period of operation from 35 to 50 hours. Afterwards the oil is to be changed after 100 hours. For this the oil SAE30 for temperatures over 20°C and SAE20 for temperatures between 5°C and 20°C is to be used. At temperatures under 5°C oil of the viscosity SAE10W or 10W-30 is prescribed.

Type and amount of required oil see:

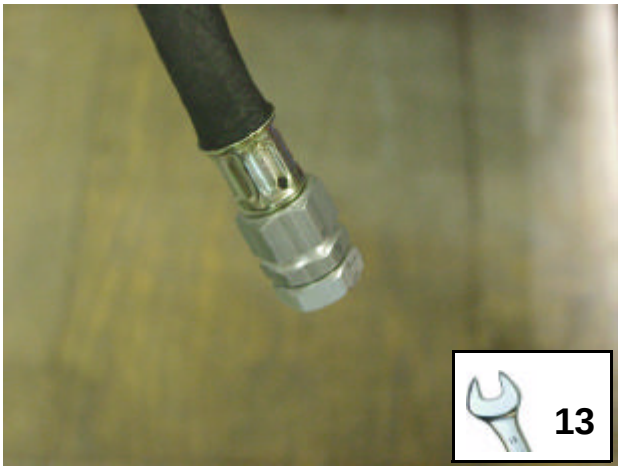
See Table F.5, “Engine oil,” on Page X and Table F.2, “Technical Data Engine,” on Page VII

B.3 Execution of an oil change



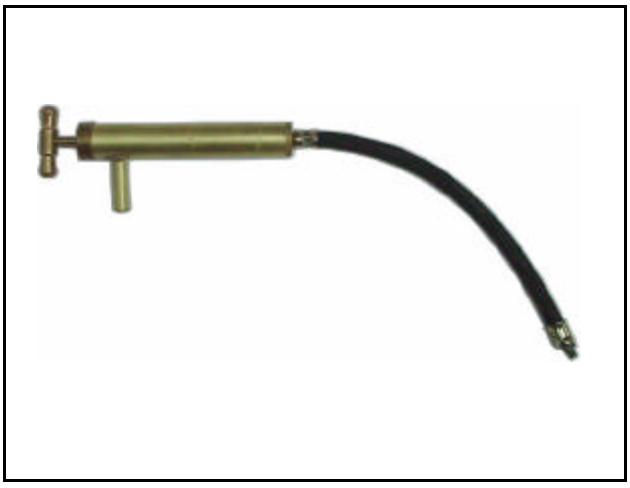
Oil drain hose

For the oil change an oil drain hose is lead through the sound cover.



Oil drain screw

The oil can be discharged by opening the oil drain screw. For countering use a second wrench.



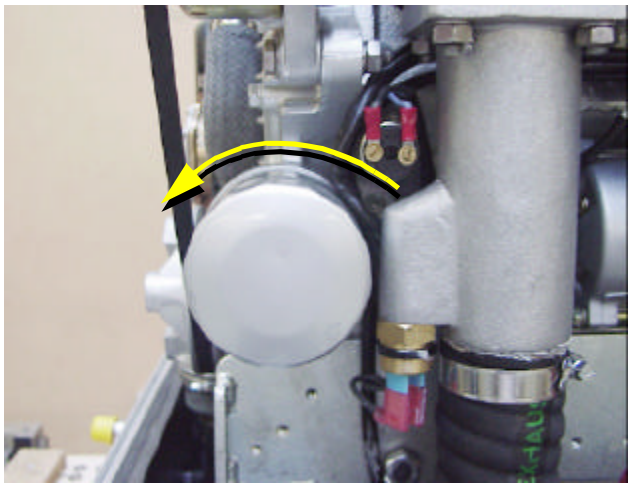
Oil drain pump

If discharging of the oil is not possible, we recommend the employment of a hand pump, which can be attached to the oil drain hose.

Afterwards the oil drain screw is closed again.

Oil filter change

The oil filter can be loosen with an oil filter strap.



Oil filter gasket

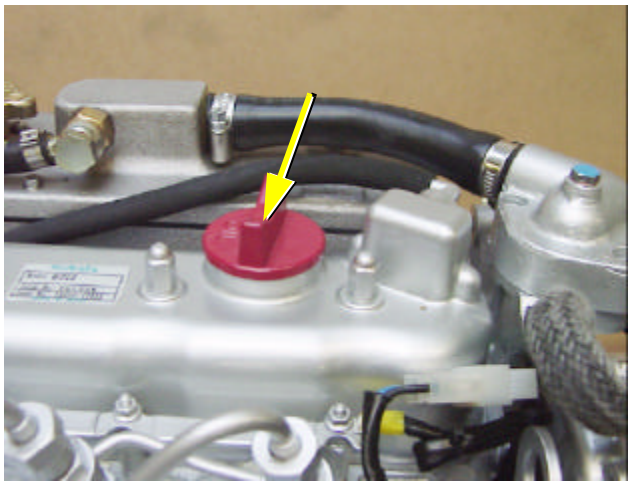
Before the insertation of the new oil filter the gasket should be coated with some-thing oil.

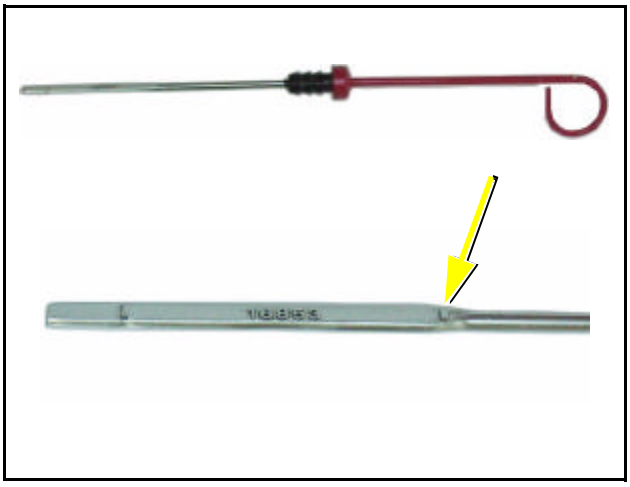
Tighten the oil filter only by hand.

Open the oil filler neck

After opening the cap of the oil filler neck the new oil is refilled.

Please wait instant, before measure the oil level, the oil must set off in the sump.





Oil dipstick

With the help of the engine oil dipstick the oil level is to examined. The prescribed filling level may not exceed the „Max“ marking.

We recommend 2/3 oil level.

B.4 Checking the water separator in the fuel supply

The pre-filter with water separator has a cock at its lower surface, with this cock the downward sunk water can be discharged.

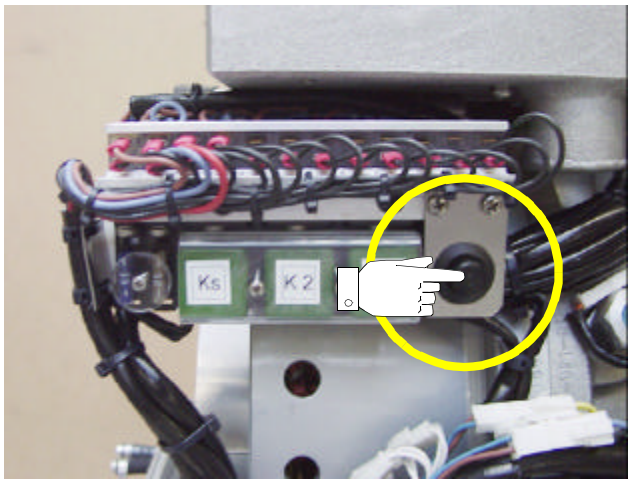
This is simply possible, water is heavier due to its density than the Diesel.

B.4.1 De-aerating the fuel system

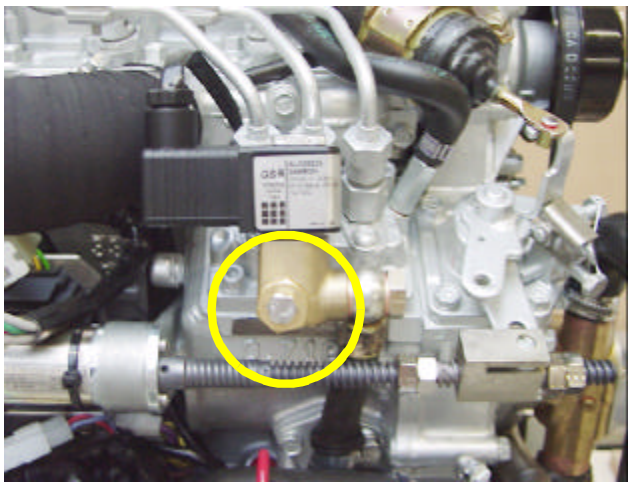
Normally, the fuel system is designed to bleed out air itself i.e. as soon as the electric starter motor starts operation the fuel pump starts working and the fuel system will be de-aerated after some time automatically. It is nevertheless essential to bleed the system as follows prior to the first operation (as all hoses are empty):

1. Switch the main power switch on control panel to „ON“. Functional components must illuminate.

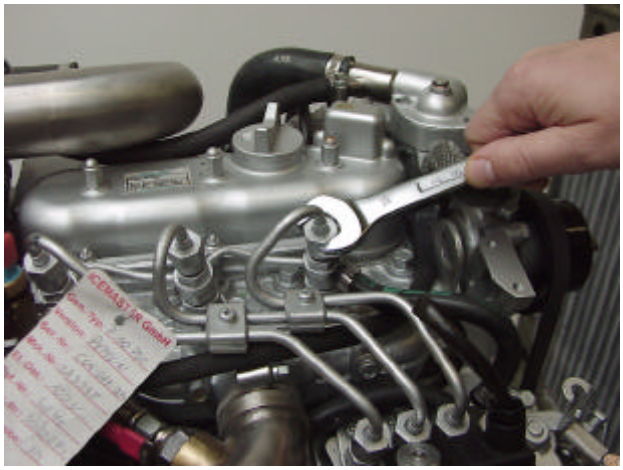
2. Push failure bypass switch and hold tight. The electric fuel pump has to be running audibly. By moving the failure bypass switch you can hear the solenoid valve of the generator starting and stopping (when the sound cover is taken off).



3. After the fuel pump has been running 3 to 4 minutes because the failure bypass switch has been pushed down the bleeding screw of the solenoid valve has to be unscrewed. When opening the screw one has to carry on pushing the switch. To avoid fuel getting in the sound cover a piece of cloth or absorbent paper should be put under the connection. As soon as fuel is running out without bubbles the air bleeding screw can be screwed in again. Now stop pushing the failure bypass switch.



4. Now the unit can be started by pushing the "START"-button. The unit should start after a short while.
5. Should the unit not start the pipe union nuts of the injection nozzles has to be loosen and try again to start the unit. After the unit has started the pipe union nut has to be tightened again.
6. Main power switch "OFF".

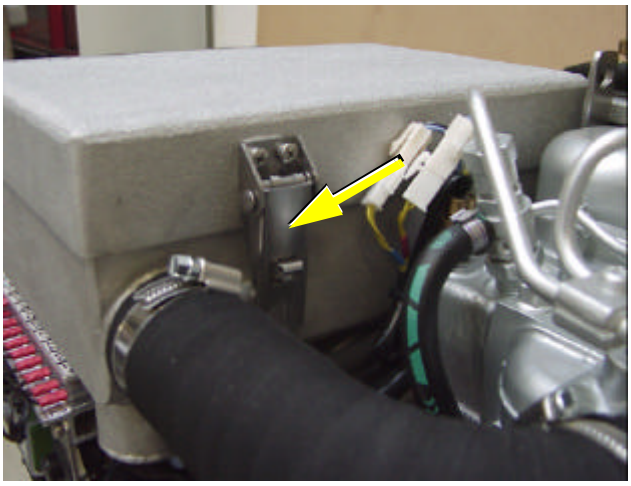


B.4.2 Exchange of the fuel filter

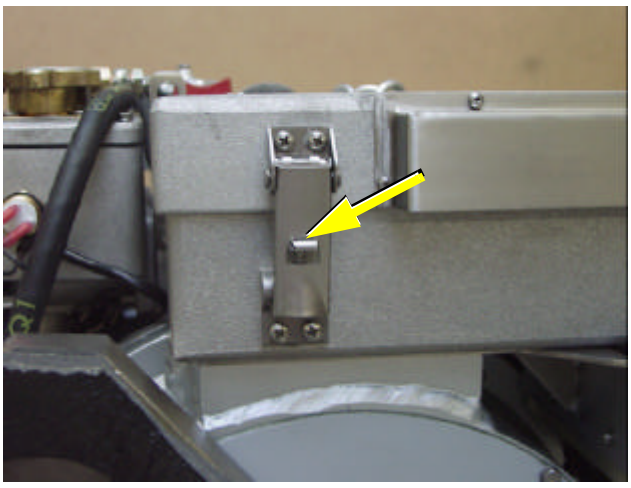
The exchange of the filter depends on the contamination of the fuel, should take place at least all 300 operation hours. Before the exchange of the filter the inlet must be clamped.

Remove the hoses from the used filter and fasten them to the new filter. The arrow on the filter housing indicates the direction of the fuel flow. A clogged filter causes a decreased power output of the generator.

B.4.3 Exchange the air filter

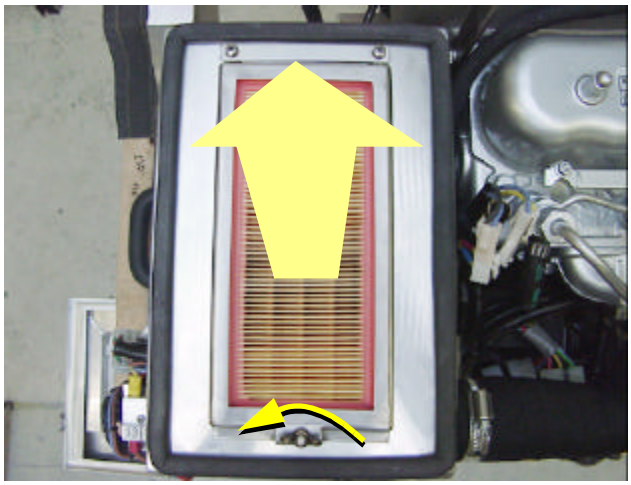


Open the closure at the housing front side.



Open the closure at the housing back side.

Loose the wing bolt inside the housing and lift the frame that holds the air filter. Change the air filter (MANN C2039).



B.5 De-aerating of the coolant circuit / freshwater

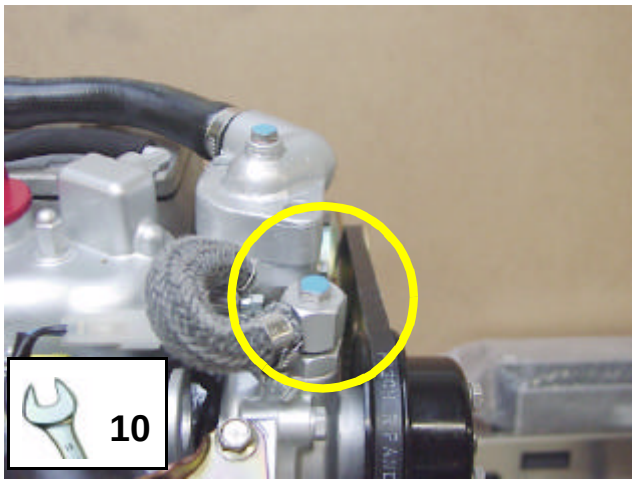
Special notes for the ventilation of the cooling system

If the cooling water is drained or if other air should have arrived into the cooling system, it is necessary to de-aerate the cooling system. This de-aerate procedure must be repeated several times:

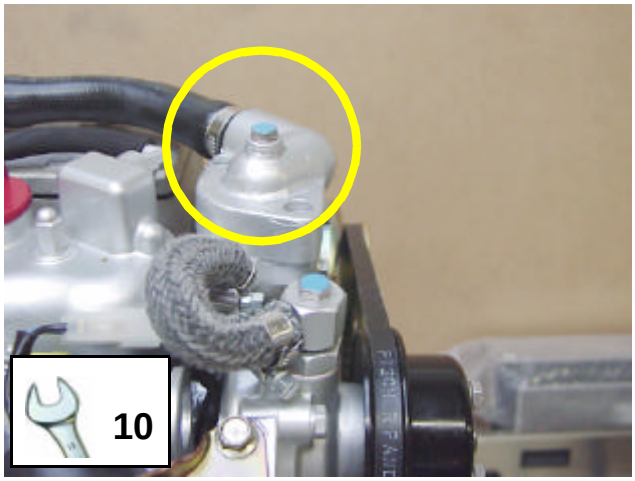
ATTENTION ! Before opening the de-aerating points the generator must be stagnant !!!

Pay attention that the external coolant expansion tank is connected with the generator by the two intended connection points.

Further it should be guatanteed that the expansion tank is attached in sufficient height (600mm9 over the level of the generator exhaust elbow union.

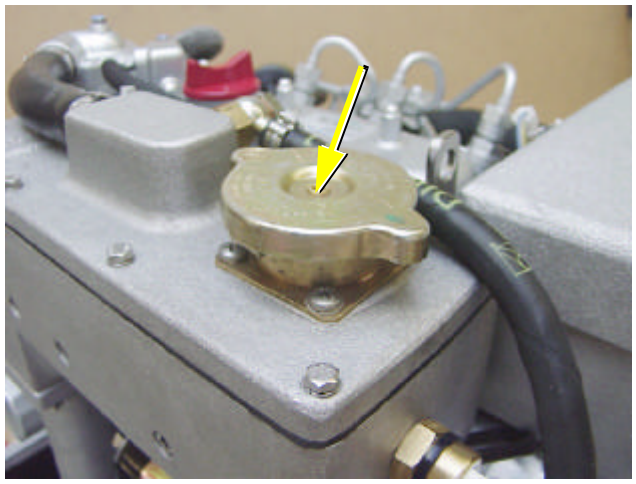


Open de-aerating screw at the cooling water pump.



Open de-aerating screw at the thermostat housing.

Fill in cooling water into the cooling water filler neck. If it is to be recognized that the cooling water level does not fall anymore (with cold cooling water the cooling water levelmust cover the sheet metal in the exhaust elbow), close the filler-cap and the cooling water screws and start the generator.



Run the generator for max. 60 seconds.

Stop the generator.

Now the cooling water is only filled over the external expansion tank. This is connected by 2 hoses with the aggregate.

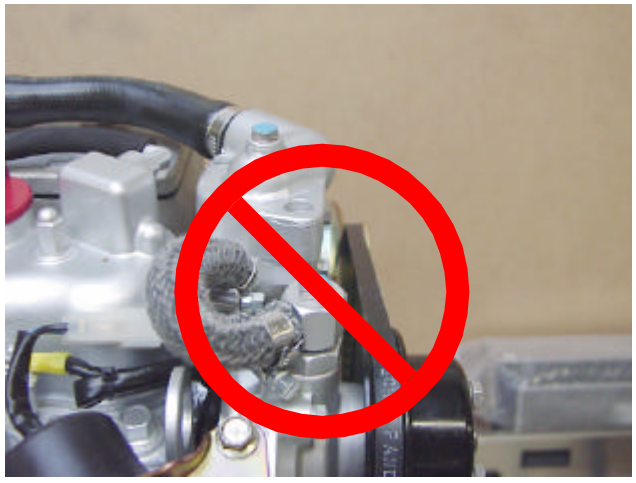
The external expansion tank should be filled in the cold condition only up to maximally 20%. It is very important that a large extension space over the cooling water level remains.

Repeat this procedure several times.

If no change of the cooling water level can be determined, the generator is started for 5 minutes. Afterwards repeat the de-aeration two - three times.

It is meaningful to repeat the de-aeration procedure also after some days again to guarantee that in the system remained bubbles are removed.

The de-aerating screw over the housing of the cooling water pump may be opened under no circumstances, while the generator runs. If this happens inadvertently, through the opening air is sucked in. A very complex de-aerationt of the entire system is necessary thereafter.



B.5.1 Draining the coolant

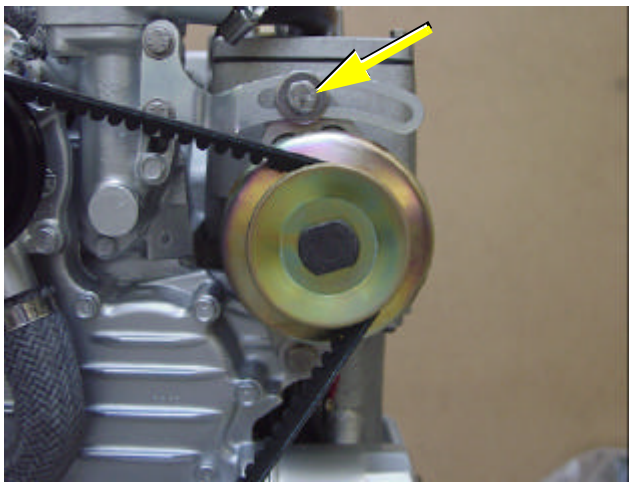
In principle only describes here, how the cooling water of the sea water cycle can be drained. The mixture of the fresh water circuit should not be drained in principle. See measures for the preparation of the winter storage.

The simplest and cleanest method consists of the fact to bring the external vent valve below the generator level and hold over a collecting basin. Open the valve now, the water from the sea water circuit flows downward into the container.

B.6 Exchange of the v-belt for the internal cooling water pump

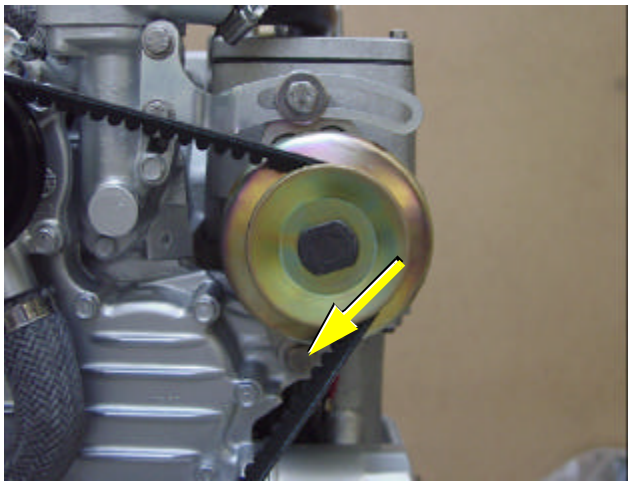
The relative high ambient temperature in the closed sound insulated capsule (about 85°C) can be a reason for a reduced lifespan of the v-belts. It is possible that the "softener" in the rubber compound lose their effect after a short operating time because the air in the sound insulated capsule can be relative warm and dry.

The v-belt must be controlled in a very short time interval. It can be happen to change the v-belt after some weeks because of unfavorably conditions. Therefore the control is needed in an interval of 100 operating hours. The v-belt ia a wearing part. It should be enough spare v-belts on board. We suggest to stand by the according service-packet.



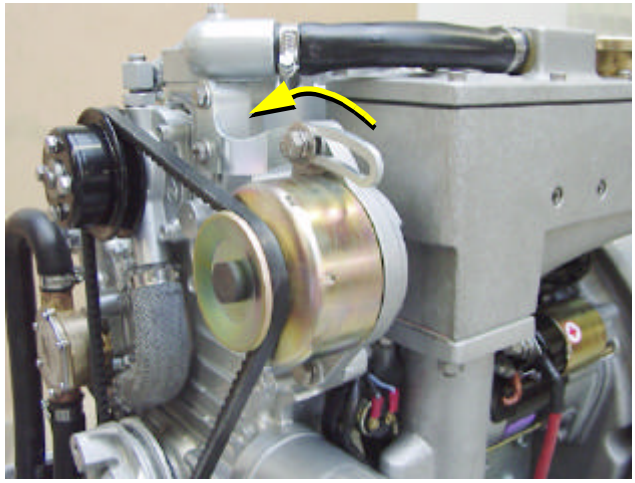
Loosen the fixing screw above the alternator.

Loosen the fixing screw below the alternator only a little bit.



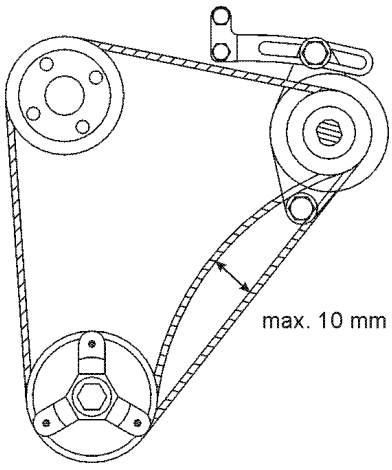
Press the alternator to the direction of the thermostat housing.

Now the v-belt can be changed (type: XPZ 850).



Stretch the v-belt by pulling the alternator back. The v-belt should be able to be pressing approx. 1cm with the thumb.

Tighten the fixing srews above and below the alternator.



B.7 The seawater circuit

B.7.1 Clean seawater filter

The seawater filter should be released regularly from arrears. In each case the water cock must be closed before. It is mostly sufficient to beat the filter punnet.

If water should seep through the cover of the seawater filter, this may be sealed in no case with adhesive or sealant. Rather must be searched for the cause for the leakage. In the simplest case the sealing ring between caps and filter holders must be exchanged.

B.8 Causes with frequent impeller waste

The impeller of the cooling water pump must be regarded as wearing part. The life span of the impeller can be extremely different and exclusively depends on the operating conditions. The cooling water pumps of the PANDA generators are laid out in such a way that the number of revolutions of the pump lies low compared with other aggregates. This is for the life span of the pump a positive effect.

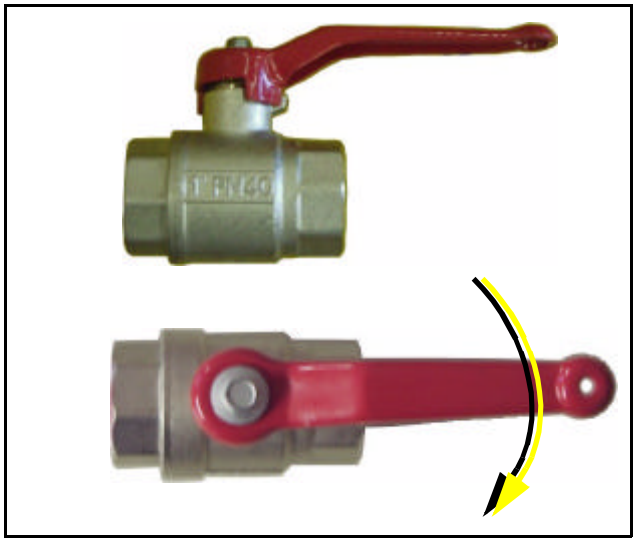
Unfavorably affects the life span of the impeller, if the cooling water sucking in way is relatively long or the supply is handicapped, so that the cooling water sucking in range develops a negative pressure. This can reduce first of all the power of the cooling water pump extremely that the wings of the impeller are exposed to very strong loads. This can shorten the life span extremely.

Further the operation of the impeller pump loaded in waters with a high portion of suspended matters. The use of the impeller pump is particularly critical in coral waterbodies. Cases are well-known, which a impeller pump had so strongly run after 100 hours already that the lip seal on the wave was ground in. In these cases sharp crystal parts of the coral sand assess in the rubber seal and affect like an abrasive the high-grade steel shank of the impeller pump.

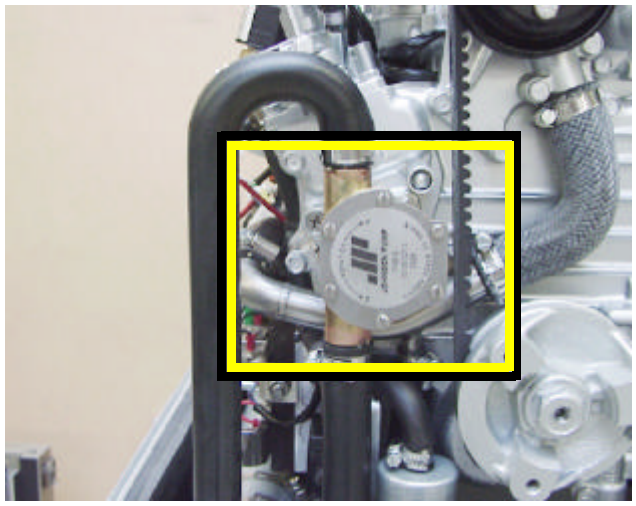
If the generator were mounted over the water level it is particularly unfavorable for the impeller pump. After the first start some seconds will pass by, until the impeller can suck in cooling water. This short unlubricated operation time damages the impeller. The increased wear can lead after short time to the loss. (see special notes: "Effects on the impeller pump, if the generator is mounted over the waterline")

B.8.1 Exchange of the impeller

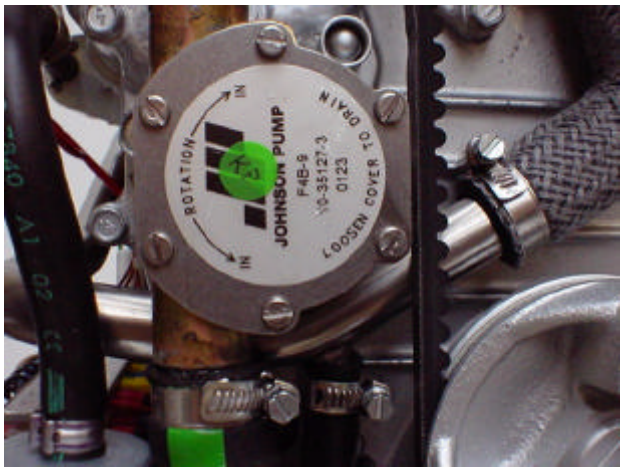
Close the seawater stop cock.

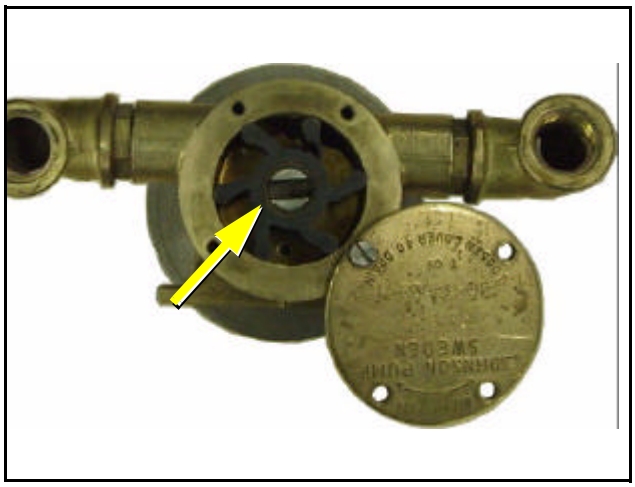


Seawater pump on the front side of the genset.



Remove the cover of the seawater pump by loosen the screws from the housing..



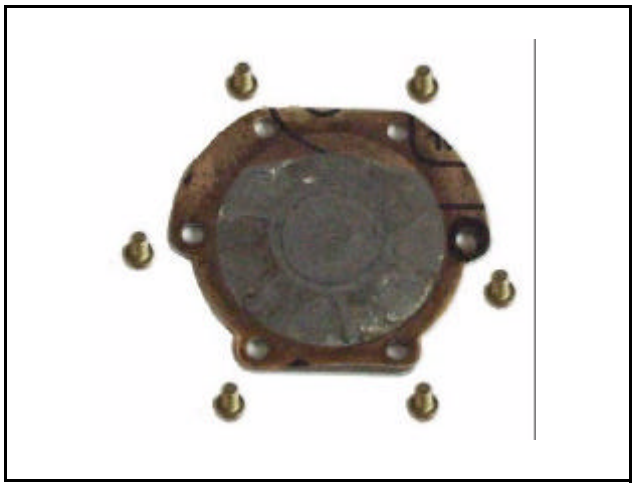


Pull to the impeller with a multigrip pliers of the wave.

Mark the impeller, to make sure that these is used in the correct position at re-installation.

Check to the impeller for damage and replace it if necessary.

Before the reinsertion into the housing the impeller should have been lubricated with glycerin or with a non-mineral oil based lubricant e.g. silicone spray.



The impeller is attached to the pump wave (if the old impeller is used, pay attention to the before attached marking).

Fastening the cover and use a new seal.

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B.9 Conservation at longer operation interruption

B.9.1 Measures on preparation of the winter storage

1. Rinse seawater circuit with an anti-freeze solution, even if this contains a corrosion protection means. The seawater inlet must be removed at the water cock. Over a hose connector the anti-freeze protection mixture is to be sucked in from a container. The leaked cooling water with the exhaust is to be led back into the sucking in container. The circuit must be kept upright some minutes to guaranteed that the anti-freeze protection mixture reaches all ranges of the cooling system.
2. The concentration of the anti-freeze mixture in the internal cooling circuit must be checked with a suitable measuring instrument. The concentration must be furnished according to the lowest temperatures which can be expected.
3. Clean seawater filter and check seal.
4. Check water cock for practicability. And spray with a corrosion protection oil from the inside or lubricate with acidless grease.
5. Check all hoses and hose connectors for good condition. The rubber hoses are very sensitive to enviromental influences. They can age fast with dry air, in environment of light oil and fuel steams and increased temperature. The hoses must be checked regularly for elasticity. There are operating situations, which the hoses must be renewed once in the year.
6. Check the hose connectors at all seawater valves doubly and if possible protect them with double hose clamps.
7. Dismount the impeller of the cooling water pump and check for wear. The impeller may not remain in the pump. It must be greased with vaseline and be kept at a dark place. It can be reintragrated in the spring again into the pump, if it is in good condition. The impeller is a wearing part, it is recommended to renew it always in the spring, independently how many operating hours the aggregate ran.
8. Control of the vent valve at the seawater inlet. If the generator is installed below the waterline, always a vent valve is necessary. The vent valve must be checked also during the season regularly. In the winter storage the vent valve should always be disassembled, checked and greased. Hardens or got parts dirty are to be replaced.
9. Check water lock: If the generator were rinsed with an anti-freeze mixture, the antifreeze mixture can leave in the water lock. If the generator were rinsed with fresh water, the water in the water lock must be drained. Otherwise the danger exists that the collector is blown up and destroyed by ice.
10. Check the exhaust/water separator on leakage and if the hose connectors at the lower surface of the separation unit are in normal condition. (with extremely sulfureous fuels it is possible that also high-grade steel tube ends are attacked.)
11. Check all construction units at the generator inside the sound cover for leakages. If there are traces of humidity in the sound cover, the cover must be dried. Further the cause for the wetness must be surched and eliminated.

B.9.1 Measures on preparation of the winter storage (conti.)

12. During the winter storage the upper section of the sound cover must be taken off, in order to avoid condensed moisture formation, if traces of humidity remain in the sound cover inside casing by leakages in the seawater circuit.

13. The generator housing and the housing of the engine should be sprayed with a corrosion protection oil before the winter storage. This procedure is recommended also in the season. This procedure can avoid that arising and humidity marks on the surface of the aluminum construction units be noticed too late.

14. Disconnect the starter battery (positive and negative pole).

15. Lubricate the spindle for the number of revolutions adjustment device with a special lubricant (Antiseize grease).

16. Check cooling water connection block at the generator housing on traces of corrosion and if necessary renew. (only such traces are to be considered, which refer to clear "blossoming" of the material. If the surface is only grey coated, this is only an indication for the fact that aluminum came into contact with condensed moisture.)

17. Use of a air dehumidifier. The best way to protect a yacht in the winter storage against damage by humidity is, to places a air dehumidifier inside the ship and locks all hatches. The devices have a hygrometer, which switches the device off, if the humidity is under the adjusted value. There is no better method, in order to protect pads, cable, electronics, wood, engines etc. optimally against any rotting by humidity.

B.9.2 Initiation at spring

- Before the first start turn the engine once with the hand, in order to eliminate necessary existing corrosion beginnings in the bushing. If necessarily carry out normal engine inspection.
- Change engine oil and engine oil filters.
- Reintegrate the impeller of the cooling water pump and check pump for leakage.
- Charge starter battery of the generator, connect cables and check battery voltage.
- Start generator and check the basic adjustments of the generator such as voltage, speed regulation etc..
- Check all switching off devices for function by operational procedures.

Icemaster does not take over adhesion for possible damages!

C. Generator Failure

C.1 Tools and measuring instruments

In order to be able to manage disturbances while driving, following tools and measuring instruments should belong to the equipment on board:

- Multimeter for voltage (AC), frequency and resistance
- Measuring instrument for inductance
- Measuring instrument for capacity
- Current absorbing clamps
- Thermometer (ideal is a infrared thermometer)
- Pressure device (pincer) für coolant circuit

C.2 Overloading the Generator

Please ensure that the genset is not overloaded. Overloading occurs when the electrical load (demand) induces a load torque in the generator which is higher than that which the diesel drive motor can provide. Overloading causes the engine to run rough, burn oil, creates excessive exhaust (environmentally unfriendly) and even to stall. Extra caution should be practised with multi-power units (single and 3-phase current generation) to avoid overloading the diesel drive engine.

The generator should only be loaded at the peak rated power for short periods only! A high peak current is required to start many electrical devices, especially electric motors and compressors (from a still stand state).

In order to prolong the genset´s life expectancy, the nominal electrical demand on the system should not be more than 70% of the rated genset peak load.

Keep PEAK LOADING demand in mind when switching on electrical devices (esp. fridge compressors, electric motors, battery chargers, kettles, etc.) which are fed by the generator. Careful "powering up" (gradual loading) of the electrical demand on the generator will help prolong the life of your genset! The genset can be run for several hours at partial load (i.e. 2/3 of rated power), however it is not advised that it is run for more than 2-3 hours at full load. The Panda is designed so as not to overheat even under extreme conditions. Note: The exhaust gas will become sooty during peak-load operation.

Effects of Short Circuiting and Overloading on the Generator

The generator **cannot** be damaged by short circuiting or overloading. Short circuiting and overloading suppress the magnetic excitation of the generator, thus, no current is generated and the voltage will collapse. This condition is immediately offset once the short-circuit has been eliminated and/or the electrical overload removed.

Overloading the Generator with Electric Motors

With the operation of electric motors it must be considered that these take up a multiple of their rated output as starting current (six to tenfold).

If the power of the generator for the engine is not sufficient, the voltage in the generator breaks down after switching on the engine. For special approach problems the manufacturer can give recommendations regarding the accomplishment of the situation (e.g. amplified capacitors, gradual start switch or extra developed starting unit for electric motors).

The system efficiency can be improved up to 50% and the starting current can be improved up to 100% by a professional adjustment of the engines. If the inductive load (electrical motors etc.) lies over 20% of the generator rated output a compensation is appropriate (see in addition also the writing: "Operation Instructions for Generators with Inductive Loads").

C.2.1 Automatic Voltage Monitoring and Auto-Shut Down

If air conditioning units (compressors) or other such valuable equipment is installed on-board, it is recommend that an automatic voltage monitoring unit be installed to protect this equipment from possible sharp voltage drops. The voltage monitoring system shuts down the entire system (and therefore all users) by means of a circuit breaker relay as soon as the voltage falls below a set value (the monitor will also shut down the on-board grid automatically when the generator is stopped). Such a relay with contactor can be obtained from the installator or as a complete unit from your Panda dealer.

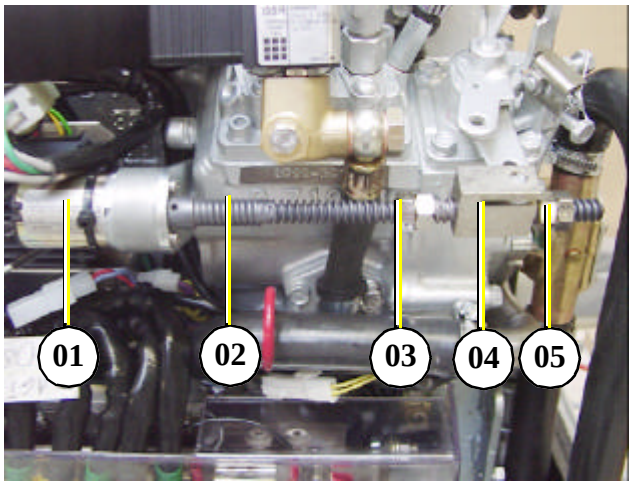
C.3 Adjusting Instructions for the Spindle of the actuator

There are two independent regulation devices for the speed range of the generator. Limited upward and downward:

With the regulation nuts at the spindle of the actuator left and right of the spindle nut.

With an adjusting screw directly at the base of the speed regulator lever. (only up)

After all work at the components of the speed regulation is done the adjustment of the limitation must be checked.



01. Actuator
02. Spiral thread spindle
03. Regulating nuts for max. speed
04. Spindle nut with speed regulator level
05. Regulating nuts for min. speed

During any operation at the generator all load have to be switched off to avoid damages at the equipments.

C.3.1 Adjustment of the maximum upper speed

1. Disconnect the plug at the electrical supply line of the actuator.
2. Unclamp the countering nut at the limitation screw with a wrench SW 10.
3. Connect an electrical voltage instrument (voltmeter) with a display range until 100V DC to clamp 7 and 8 of the VCS.
4. Be sure that no electrical load is adjusted.
5. Start the generator.
6. Increase the speed of the generator by turning the spindle of the actuator manually until the voltmeter reach a value of 33V.
7. Turn the limit stop screw tight against the limit stop point at the speed regulator lever.
8. Protect the limit stop screw with the countering nut.
9. Check again if the voltage of the generator is limited to max. 33V without load.

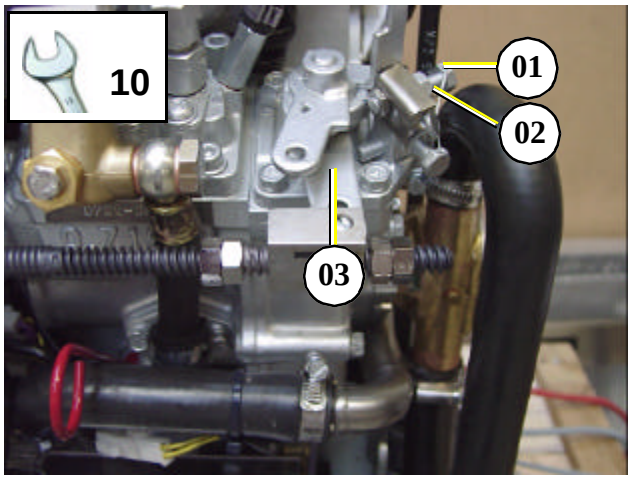
The adjustment of the upper limitation of the rev serves an additional safety. The value of the max. voltage lies above the normal operating border.

01. Countering nut

02. Adjusting screw for upper limitation

03. Speed regulator lever

This adjustment should not be changed, otherwise the warranty expires.



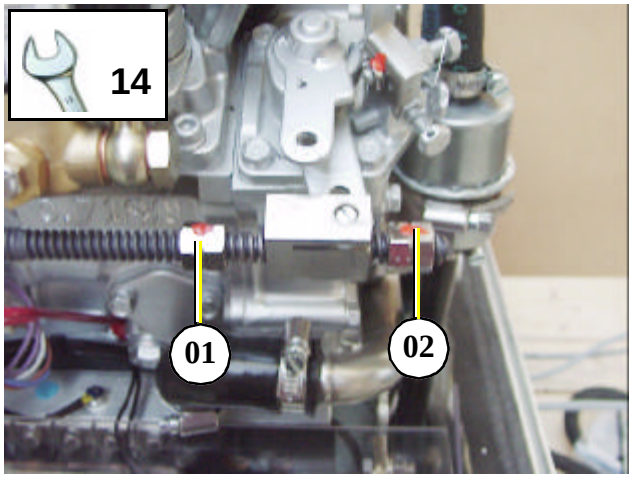
C.3.2 Adjustment of the normal speed limitation

Adjusting the lower limitation:

1. Disconnect the plug at the electrical supply line of the actuator.
2. Unclamp the countering nuts with two wrench SW 14.
3. Connect an electrical voltage instrument (voltmeter) with a display range until 100V DC to clamp 7 and 8 of the VCS.
4. Be sure that no electrical load is adjusted.
5. Start the generator.
6. Decrease the rev of the generator by turning the spindle of the actuator manually until the voltmeter reach a value of 23V.
7. Both nuts must be screwed tight.
8. Check again if the lower voltage of the generator is limited to min. 23V without load.

Adjusting the upper limitation:

1. Proceed like before and tighten the countering nuts at a voltage of max. 33V without load.
2. Check again if the upper voltage of the generator is limited to this value.



01. Adjusting nut for upper speed limitation

02. Adjusting nut for lower speed limitation

If the adjustment is finished the plug of the actuator must be re-connect for operation.

Re-connect the connections if the electrical supply lines in the VCS were also be disconnected.

C.3.3 Lubrication of the spiral thread spindle

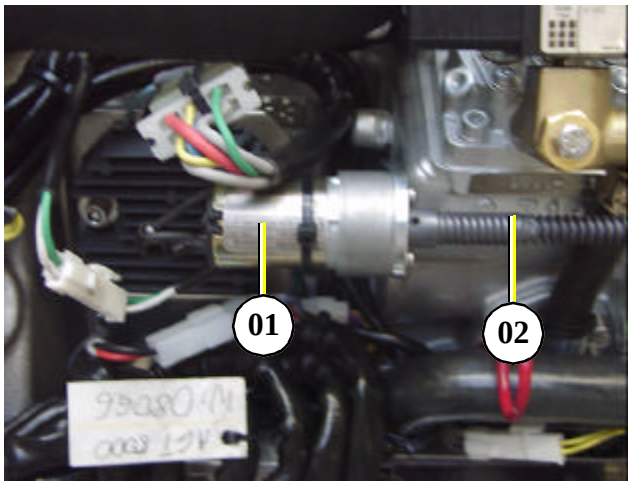
The spiral thread spindle must be lubricated carefully and regularly. Please only use a temperatur independence lubricant (up to 100°C) witch is also equiped with "emergency run qualities". Spread also lubricant to the end of the nuts.

It is possible that the spindle could clamp if the spindle is not enough lubricated. Then the generator can be switched off by over- or undervoltage.

All screws at the actuator and the spindle must be ensured "solveable" with a screw safety grease.

01. Speed actuator

02. Spiral thread spindle

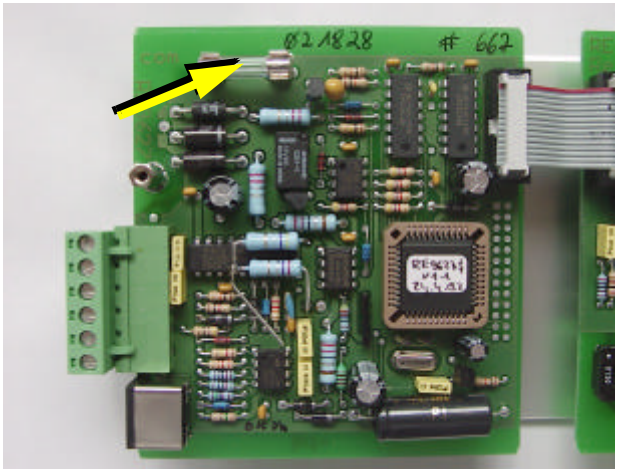


C.3.4 Effects of a overload to the actuator

If the generator is overloaded the voltage falls on account of a not adequate motor power under the nominal value. The actuator stays at the upper keystroke and tries to rev up the diesel engine. An internal regulation limits the current to the actuator, nevertheless a longer overload can damage the winding of the actuator. (short of the winding). The motor gets not strictly inoperative but it can happen that the cranking torque of the actuator is getting weak. This has the consecuence that the rev spindle can not be turned to all positions faultless. Therefore the voltage of the generator is regulated not good or sometimes not at all.

If you notice that the spindle of the actuator doesn´t run faultless, first check if the aggregate was overloaded for a short time and if thereby the winding of the actuator was damaged. Then the actuator has to be changed.

Check the electrical fuse (miniature slow-to-blow fuse 1,6A) on the control printed circuit board if the actuator will not turn at all.



Change this fuse

(1,6A slow to blow)

The generator can't be damaged by an overload because the winding is overload- and short-circuit safety. But damages are possible in the periphery. Especially connected load are endangered because a lower voltage can damage them by order.

Possible disturbances in the area of the rev regulation "VCS"	
Failure	**Cause**
The spindle of the actuator jams	• not regularly lubricated. • surface is mechanical damaged. • actuator is defect. • defect of the VCS control (short of winding). • signal DC missing. • limiting nut jams the spindle.
Fuse on the printed circuit board of the VCS control is melted.	• constant overload of the generator.

Steps to check the voltage control by a disturbance:

1. Switch off all electrical load.
2. Disconnect the plug of the actuator.
3. Turn the actuator manually to check if the adjusting nut is jamed to the limit stop points.
4. Turn the actuator manually to check if the adjusting nut on the spindel runs faultless.

If there is no result by these steps the actuator is working mechanically correct. After this the electrical components must be checked:

1. Connect the plug of the actuator.
2. Start the generator.
3. Turn the actuator by hand and check if the spindle turns back by the motor.
4. If the motor react on the turn by manual strongly (the motor can normally hold with the fingers) the drive will be working faultless. If there are nevertheless faults in the voltage control there is a fault in the control VCS.

If the actuator is not moving the following points are necessary:

1. The motor turns not strongly rather weak:

- The actuator has shorts in the winding and must be changed. (pay attention that the generator is not overloaded anymore.)

2. The actuator does not move but the spindle can be turned manually. Disconnect the plug of the actuator. Connect provisional an external voltage source 12V-DC to the motor.

- The actuator don't turns with the external voltage source. The actuator is defect and have to be changed.
- The control must be inspected by the following steps if the actuator turns und works faultless with the external voltage source:

1. Check the fuse on the VCS printed circuit board.
2. Check if the sense voltage is wired to the VCS printed circuit board.
3. Check if the VCS supply voltage is wired to the VCS.
4. Check if the VCS outlet signal for the actuator is wired.

Change the VCS printed circiut board if the points above carries no clearance.

The mechanical voltage limitation must be checked regularly. The following steps have to be done:

1. Disconnect the plug of the actuator.
2. Switch off all load.
3. Connect an electrical voltmeter.
4. Start the generator.
5. Turn the actuator manually to the lower limit stop point.
6. The voltage must be 23V.
7. Turn the actuator manually to the upper limit stop point. The max. voltage is 33V.
8. A new adjustment is necessary in case of deviants.

C.4 Low Generator-Output Voltage

If the produced alternating voltage is too low, switch the load off, in order to relieve the generator. Mostly the problem already solved. If the output voltage is still too low, even if all load are switched off, the generator runs without load, you can assume one or more condensers are defective.

C.5 Testing Generator Stator Windings

ATTENTION! Before working on the system read the see “Safety Instructions” on page iv.

C.5.1 Testing Generator Stator Winding for "Shorts" to Ground

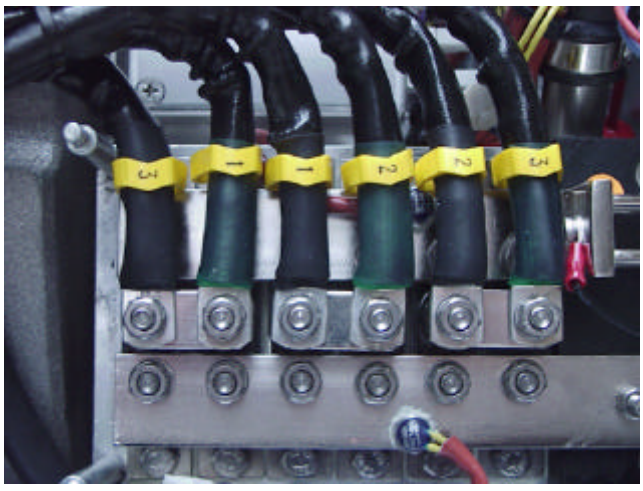
The generator stator windings can be tested as follows:

1. Ensure that the generator is "OFF" and cannot be accidentally started. Disconnect the battery.
2. Remove the cover of the power treminal box.
3. All terminal box connections are to be removed. (See appropriate circuit diagram.)
4. Remove all cables.
5. A check of the power terminal box is made by means of a multimeter to determine whether there is continuity between the individual windings connections.

If continuity is detected for any of the combinations, the generator must be sent to the factory for inspection and repair. If this is not possible, the stator can be rewound by a qualified tradesperson/technician. Winding diagrams can be obtained from ICEMASTER GmbH, Germany.

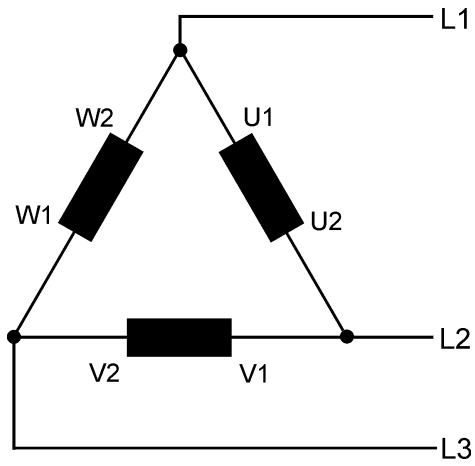
This test, unfortunately, is carried out at very low voltage (9V) when a normal multimeter is used. Therefore only positive short circuits will be displayed. There is the possibility that a short circuit will occur in spite of a negative test result (i.e. moisture). A reliable check can only be carried by using an essentially higher voltage (approx 500V). This type of measuring instrument is normally only used by experts.

If in doubt an electrician must check the winding for a short circuit with an isolation meter.



Doide plate at the Panda generator

Wiring diagram



C.5.2 Coil Resistance Measurements in Stator Windings

If the testing set determined no earthing, the coil windings of the generator must be controlled with a resistance measuring instrument (ohm meter). To measure coil resistance a meter capable of measuring low resistances (Milli-Ohm resolution if possible) accurately. The measured resistance values should be close to the same between the following terminals:

U1-U2, V1-V2, W1-W2

Checking windings.

- Disconnect all connections from the power terminal box. Loose the nuts and deduct the cables.
- Remove all winding connections from the power terminal box.
- Switch your meter in resistance range. When you put the probes of you meter together, you should get a reading of 0.00Ohm. When you isolate the probes, the reading will be Overflow. Please do this tests to check your meter.
- Measure of the resistance within the individual windings. The values should be very small. It mainly depends on the relation between the values. Some measuring instruments operate very inaccurately, if the measured values are very small.
- Resistance measure between different windings. If the value is in the Giga ohm area, the coil is correct.

If you find any anormality, when doing this test, please ask your Fischer Panda dealer.

If strong deviations are measured in the individual coil windings, there is a coil short-cut in one coil. No voltage is induced.

The actual values between the coil windings are not determined so exactly. It depends on the fact that the values of all three measurements are as alike as possible. Deviations among themselves refer to a coil short-cut. In this case the generator must be newly wound by a specialist.

C.5.3 Measuring the Coil Inductive Resistance

Unfortunately the checking of the ohmic resistance permits still no reliable statement about the condition of the coil. If the ohmic resistance values arise inequalities between the coils, that is a safe indication for the fact that the coil is defective. To be exactly sure the inductive resistance of the coil have to be measured. For this a special measuring instrument is necessary, which measures the inductance of a coil.

Inductance is measured in the same way as the ohmic resistance, i.e. the coils are compared. The value is indicated in mH (milli Henry).

Note: These values depends strongly from the measuring method (kind of the measuring instrument)

An alternative test method to check the stator windings can be performed as follows:

1. Ensure that the connection to the circuit system is disconnected.
2. All electrical wires in the power terminal box must be disconnected.
3. Reconnect the battery connections.
4. Start the generator.
5. Measure the voltages between the following terminals and compare for symmetry:

U1-U2, V1-V2, W1-W2

C.6 Starting Problems

C.6.1 Fuel Solenoid Valve and Hubmagnet

For start problems the possibility of an error exists with the solenoid for engine stop or fuel solenoid valve, which both effect affect simultaneous on the fuel system.

1. Fuel solenoid valve

The fuel solenoid valve is located in front of the injection pump. It opens automatically, if the "START"-button is pressed on the remote control panel. The solenoid valve is CLOSED when the generator main power is switched "OFF". For this reason, it requires a few seconds before the motor comes to a full halt

If the generator fails to start, runs rough, does not reach the proper RPM, or does not stop properly, the first item to suspect in most cases is the fuel solenoid valve and should be inspected first.

A check of the fuel solenoid valve by removing the plug from the fuel solenoid valve for a short period whilst in operation (first remove the small retention screw) and replace it immediately. The motor should "react immediately" by revving high.If the motor does not react sharply to the reconnection of the solenoid wire, it is a sign that the solenoid valve could be faulty.

2. Solenoid for engine stop

The solenoid for engine stop is located at the injection pump.

1. Energized to stop

By pressing the "OFF"-button on the remote control panel, the solenoid is supplied with voltage and attracts, whereby the fuel injection pump resets to the zero position and the generator stops.

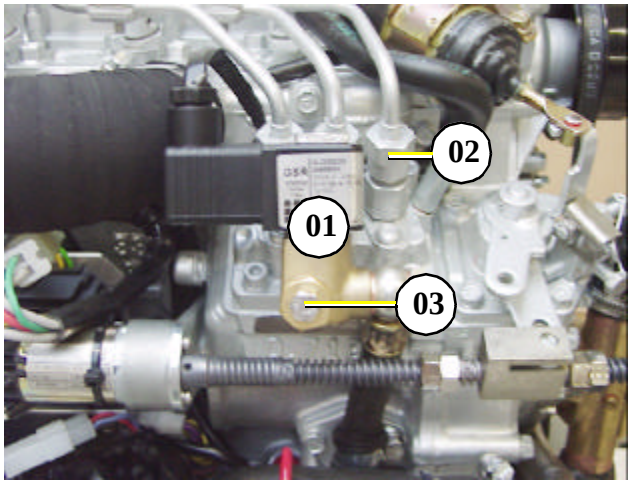
2. Energized to run

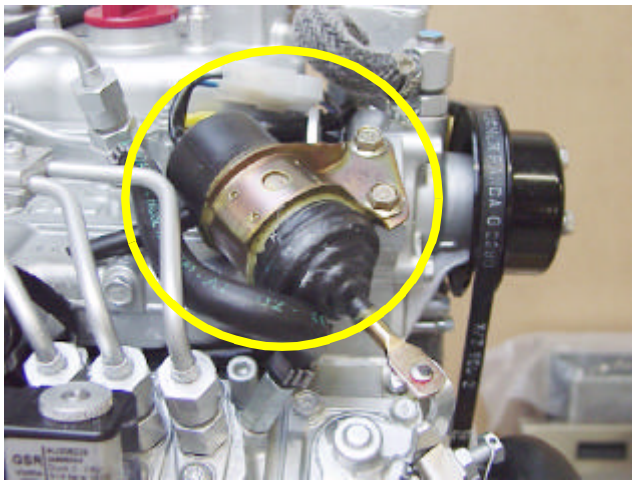
This version is equipped with two solenoids an actuating and a stop solenoid. After being fed with current, the actuating solenoid attracts the adjusting lever of the fuel injection pump, through which the fuel can flow. The actuating solenoid is switched parallel to the starter motor, the stop solenoid is switched parallel to the fuel pump. The position is held by the stop solenoid as long as the generator is running.

01. Fuel solenoid valve

02. Fuel injector nozzles

03. Ventilation screw

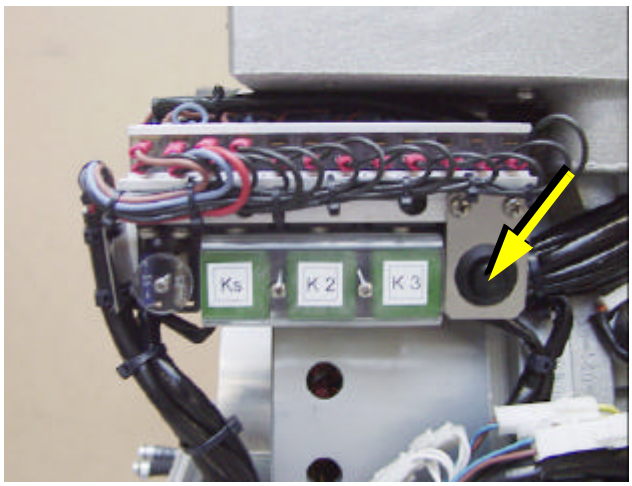




Stop solenoid for engine stop

C.6.2 Failure Bypass Switch

The start-failure bypass switch enables an immediate restart facility of the generator, should it cut out, even if this was caused by over-heating. There is normally a requirement to wait until the motor has cooled down to the correct temperature. This can last for several hours in certain circumstances, since the generator is enclosed in a sound-insulated casing, which prevents heat loss.



Failure bypass switch

This period can be reduced by pushing the button on the front of the generator. The generator can be started by means of the remote control as long as the button is depressed. The switch/ button bypasses any faults allowing the generator to run.

Before depressing the button, a manual check of the oil dip stick must be carried out to determine whether the generator has sufficient oil, as it is possible that the oil pressure switch causes the generator to cut out. If it has been ascertained that the reason for the motor cutting out is over-heating and not lack of oil, the generator can be run for several minutes without load, so that the motor is cooled by the circulating coolant.

BEWARE:

If the temperature is the reason for the generator cutting out when it is running under load, then an immediate check must be made to determine the cause. It could be a fault with the cooling system, one of the fans, the air-intake or a fault with the external cooling system.

Continual use of the starter-failure bypass switch should be avoided, while the generator cuts out during operation.

The generator must always run without load for several minutes before being switched off, so that a temperature compensation occurs. Heat accumulation can cause the generator to overheat, even after ist has been switched off.

Should the overheating alarm be set off, caused by heat accumulation, after the generator has been switched off, then this can also be bypassed using the switch.

C.7 Troubleshooting Table

For Troubleshooting see Table F.1, “Trouble shooting,” on Page III

D. Installation Instructions

D.1 Placement

D.1.1 Placement and Basemount

Since Panda generators have extremely compact dimensions they can be installed in tight locations, attempts are sometimes made to install them in almost inaccessible places. Please consider that even almost maintenance-free machinery must still remain accessible at least at the front (drive belt, water pump) and the service-side (actuator, dipstick). Please also note that in spite of the automatic oil-pressure sensor it is still essential that the oil level has to be checked regularly.

The generator should not be installed in the proximity of light walls, which can get into resonant vibrations by airborne sound. If this is not possible, these surfaces should line with 1mm lead foil, so the mass and the swinging behavior are changed.

Avoid to install the generator on a smooth surface with small mass (e.g. plywood plate). This affects in the unfavorable case like an amplifier the airborne sound waves. An improvement obtains by compound these surfaces by ribs. Also break-throughs should be sawed, which interrupt the surface. Disguising the surrounding walls with a heavy layer (e.g. lead) plus foam material improves the conditions additionally.

The engine draws its inlet combustion air through several holes in the capsule base. Therefore the capsule must be fitted with sufficient clearance between the capsule underside and the base plate (min. 12mm (½")).

The generator sucks its air from the surrounding engine room. Therefore it must be ensured that sufficient ventilation openings are present, so that the aggregate cannot overheat.

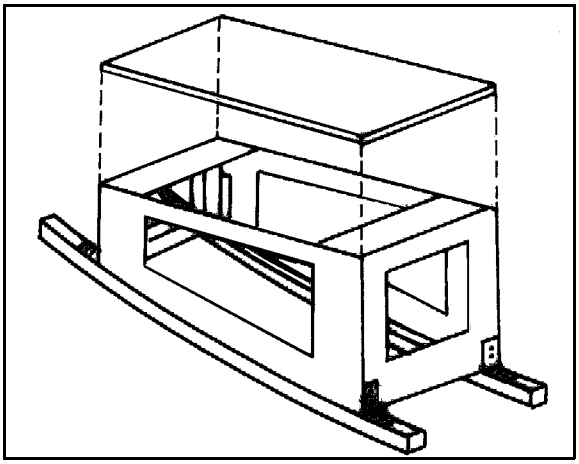
High temperature of the intake air decline the power of the aggregate and increases the coolant temperature. Air temperatures of more than 40°C reduce the power by 2% per temperature rise of 5°C. In order to keep these effects as small as possible, the temperature in the engine room should not be higher than 15°C in relation to the outside temperature.

D.1.2 Notice for optimal sound insulation

The convenient base consists of a stable framework, on which the generator is fastened by means of shock-mounts.

Since the aggregate is "free" downward, the combustion air can be sucked in unhindered.

In addition are void the vibrations, which would arise with a closed soil.

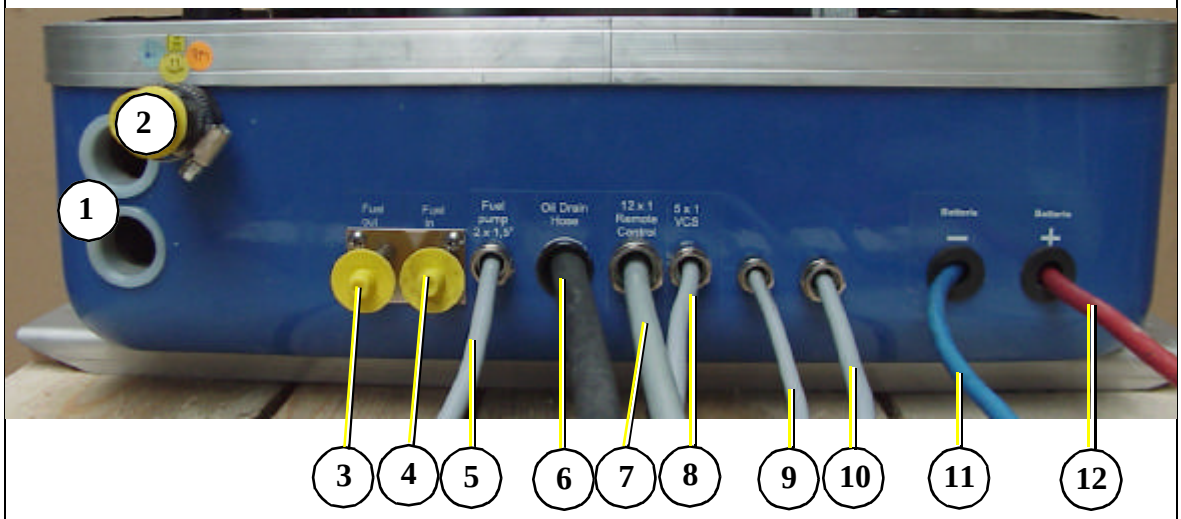


D.2 Generator Connections - Scheme

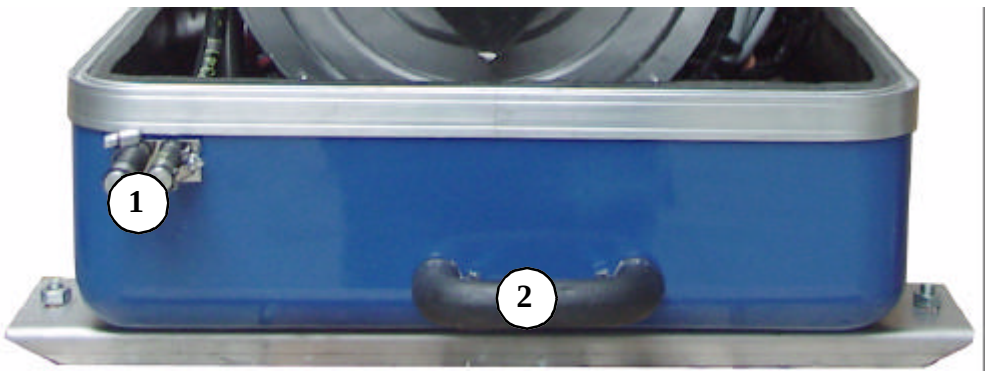
The generator comes supplied with all supply lines (i.e. electric cables, fuel lines etc.) already connected to the motor and generator. The supply lines are fed through the capsule's front base panel and are shielded at the capsule inlets with water-proof grommets.

All electrical connections, cable types and sizes must comply to the appropriate regulations. The supplied cables are rated for ambient temperatures up to 70°C (160°F). If the cables are required to meet higher temperature requirements, they must be run through conduits.

ATTENTION! Before working (installation) on the System read the section "Safety Instructions" on page iv.



1. Passage for battery cable
2. Seawater inlet
3. Fuel return line (out)
4. Fuel supply (in)
5. Electrical cable for external fuel pump
6. Oil drain hose
7. Electrical cable to remote control panel
8. Cable to VCS-control
9. Cable for measuring shunt
10. Cable for measuring voltage 24V
11. Generator starter-battery negative (-)
12. Generator starter-battery positive (+)



1) Connections for external expansion tank

2) External ventilation valve

D.3 Cooling System Installation - Seawater

D.3.1 General References

The genset should have its own sea water (coolant water) inlet and should not be connected to any other engine systems. Ensure that the following installation instructions are complied with:

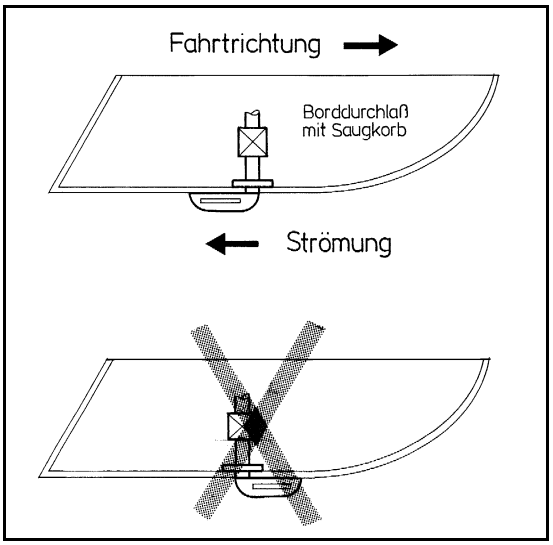
Avoid galvanic corrosion

For the avoidance of galvanic corrosion the chapter "Service instruction for marine aggregates (corrosion protection)“ is to be considered.

D.3.2 Installation of the thru-vessel fitting in Yachts

It is good practice for yachts to use a hull inlet fitting with an integrated strainer. The thru-vessel fitting (sea water intake) is often mounted against the sailing direction to induce more water intake for cooling.

For Panda generators, the thru-vessel inlet should NOT point in the sailing direction! When sailing at higher speeds more water will be forced into the inlet than what the pump can handle and your generator will overflood!



D.3.3 Quality of the sea water sucking in line

In order to keep the suction resistance in the line at a minimum, the sea water intake system (i.e. sea cock, thru-hull fitting, inlet filter, etc.) must have an inner diameter of at least 1" (25mm).

This applies also to installation components such as thru-hull fitting, sea cock, sea water filter etc.

The intake suction line should be kept as short as possible. Install the sea water inlet in close proximity to the genset.

After start-up the cooling water quantity must be measured (e.g. by catching at the exhaust). The flow rate, as well as the necessary cross section of the cooling water pipe take from Table 1, “Diameter of conduits,” on page I

D.3.4 Installation above waterline

The Panda is equipped with a direct drive water intake pump mounted directly on the motor. Since the intake pump is an impeller pump there are wearing parts which will likely require replacement after some time. Ensure that the genset is installed such that the intake pump can be easily accessed. If this is not possible, an external intake pump could be installed in an easily accessed location.

If the generator is installed above the waterline it is possible that the impeller wearout will be stronger. After the start the pump runs dry some seconds.

The seawater hose should describe a loop as near as possible to the seawater inlet of the generator (see picture below). With it the pump only sucks in air for a short time. The impeller will be lubricated by the seawater and its life time will rise.

By the installation of a check valve in the sea water inlet line, which is under the waterline, this problem can be limited a little .

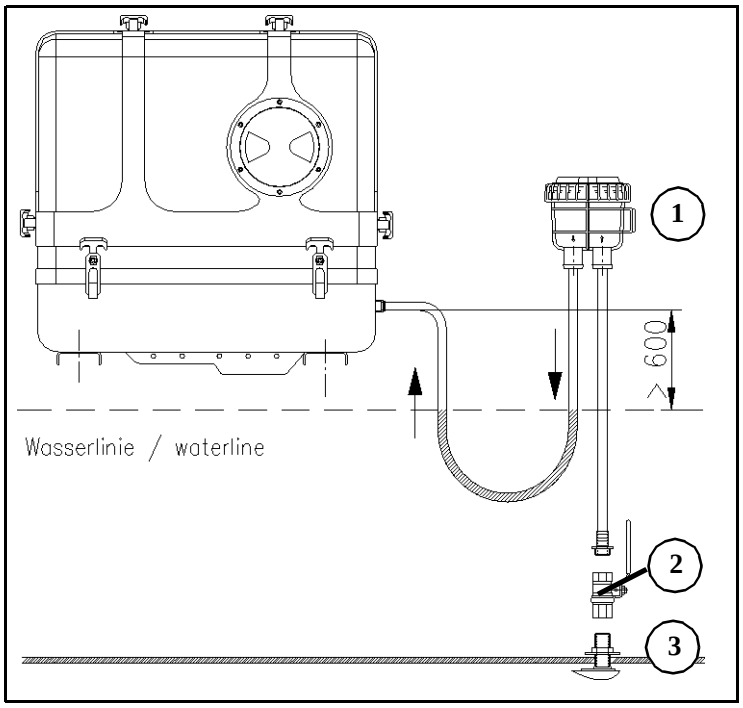
It is very important to change the impeller every few month. When starting the generator you should pay attention and listen when seawater comes out from the exhaust. If this lasts longer than 5 seconds the impeller has to be changed, because he sucks to much air before seawater reaches the impeller and the impeller wears out strongly. In this case the impeller looses its function, which leads to an overheating of the engine.

If the impeller isn't exchanged early enough, the impeller wings can break into pieces and clog the cooling circuit. Therefore it is very important to change the impeller every few month.

NOTE:

Never change the impeller for many years, without exchanging the old pump. If the sealing ring is defective within the pump, seawater runs into the sound cover of the aggregate. A repair is then very expensive.

Replacement impeller and also a spare pump should always be on board. The old pump can be sent back to ICEMASTER, where it is then economically overhauled completely.

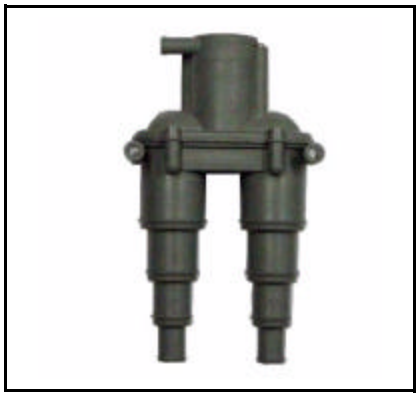


1. Seawater filter
2. Water cock
3. Hull inlet

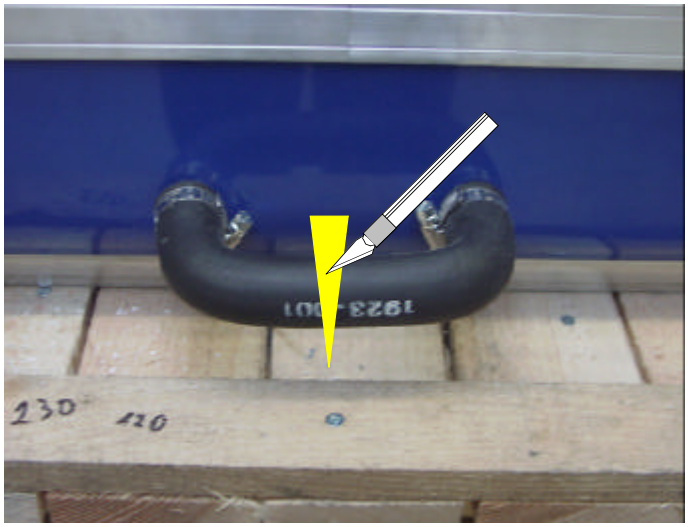
Make certain that the sea water filter lies above the water level, otherwise with cleaning water can penetrate by the hull inlet.

An external pre-pump can relieve the impeller.

D.3.5 Installation below waterline



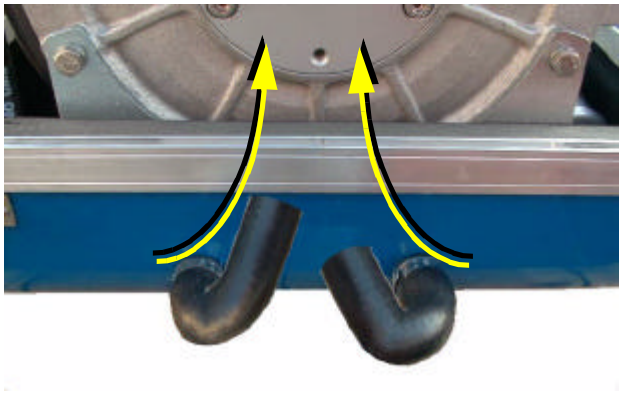
If the generator can not be attached at least 600mm over the waterline, a vent valve must be installed into the seawater line. With location beside the "midship line" a possible heeling must be considered! The water hose for the external vent valve at the back of the sound cover splits on the pressure side of the pump and at both ends in each case extended with a connecting nipple by a hose end. Both hose ends must be led out outside of the sound cover to one point, if possible 600mm over the waterlinee in the midship line. The valve is connected at the highest place with the two hose ends. If the valve is blocked, the cooling water pipe cannot be ventilated after the stop of the generator, the water column is not interrupted and the water can penetrate into the combustion chamber of the engine. This leads to the destruction of the engine!



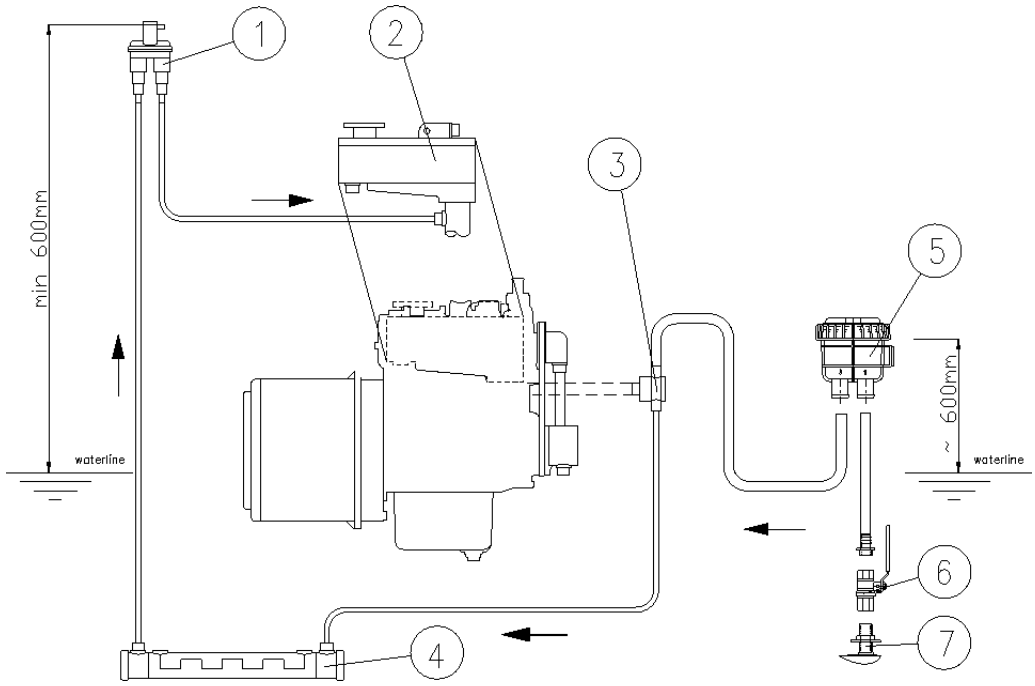
Cut the hose for the external vent valve...

...and bent it upwards.

Both hose ends must be led out outside of the sound cover to one point, if possible 600mm over the waterline in the midship line. The valve is connected at the highest place with the two hose ends.



D.3.6 Seawater cooling (Heat exchanger)



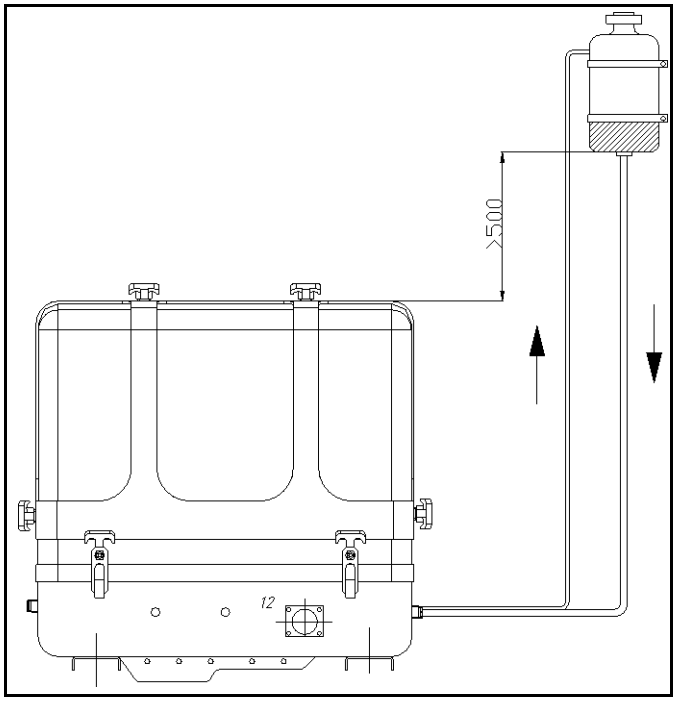
01. Ventilation valve
02. Exhaust elbow
03. Seawater pump
04. Heat exchanger
05. Raw water filter
06. Sea cock
07. Hull inlet

D.4 The Freshwater - Coolant Circuit

D.4.1 Position of the external Cooling Water Expansion Tank

The Panda generator is normally supplied with an additional, external cooling water expansion tank. This tank must be installed in such a way that its lower edge is at least 500mm more highly arranged than the upper edge of the sound cover.

If this 500mm should be fallen below, i.e. the cooling water expansion tank is lower installed, very large problems can occur with filling and ventilating. Extend and displace the hose lines to the outside or possibly even up to the deck.

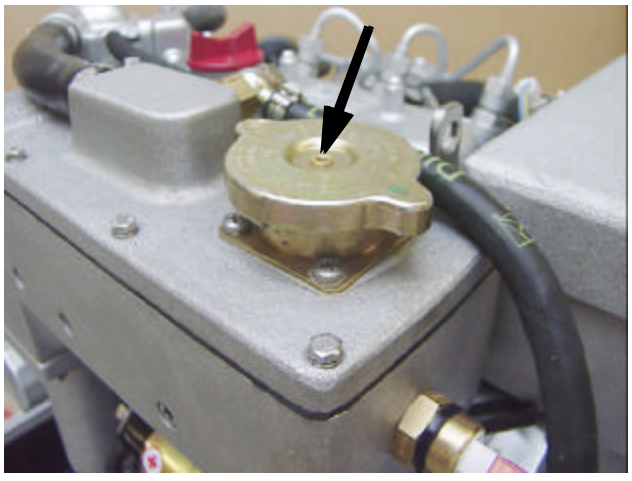


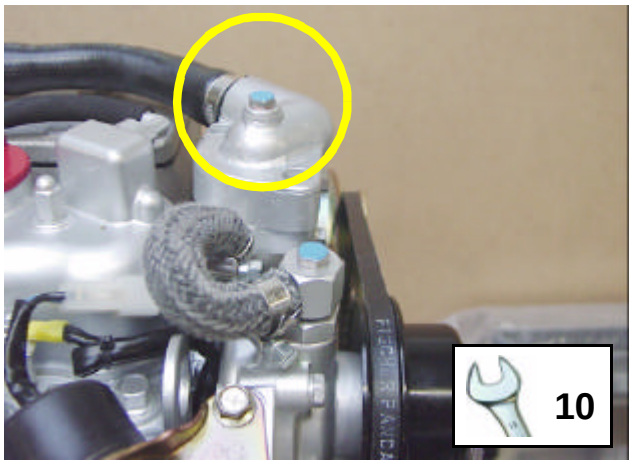
ATTENTION! The external cooling water expansion tank may be filled only up to the lower edge of the lower tension tape (see note "max") in the maximum filling level in cold condition.

D.4.2 De-aerating at the first filling of the internal cooling water circuit

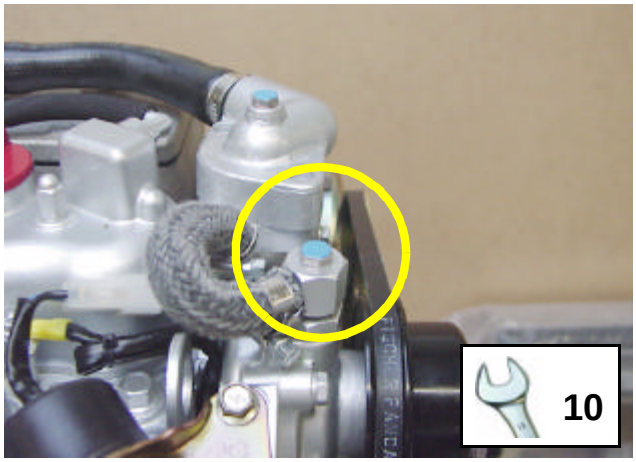
1. For the preparation of filling the following steps are to be undertaken:

a. Open the cooling water cap on the housing of the water-cooled exhaust elbow union,





b. De-aerating screw on the thermostat housing,



c. De-aerating screw on the pipe socket of the internal cooling water pump.

2. Filling the cooling water circle

a. Fill in the prepared mixture (cooling water with anti-freeze protection according to the intended mixture) at the filler neck at the housing of the water-cooled exhaust elbow union slowly so long, until cooling water leaks at the de-aerating screw of the thermostat housing.

b. Afterwards the cooling water cap must be screwed on firmly. Further both de-aerating screws at the thermostat housing and at the internal cooling water pump must be closed.

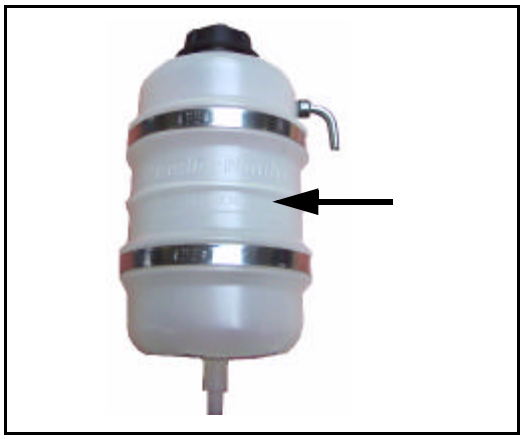
Anti-freeze

In the interest of safety, the freezing point of the closed circuit coolant should be **checked on a regular basis**. Be sure that the coolant/antifreeze mixture is good for at least -15°C (5°F) and if it is possible that your genset experiences lower temperatures, for example during storage or transportation, then the entire cooling system should be drained and purged. To purge the cooling system, compressed air at about 0.5 bar (7.5 psi) is sufficient.

c. Fill up the external cooling water expansion tank with coolant.

ATTENTION: „maximum fill level = „max.“-mark.

The cover of the external expansion tank temporary must be opened (all other closures are now closed!).



d. Start the generator

After filling the generator this must be started. During this first phase of start-up, the generator may not be loaded. Switch the generator off after max. 2 minutes of operation!

3. First de-aerating

The cooling water circuit of the generator must be de-aerated now by multiple repeating of the de-aerating procedure. During the entire procedure the external cooling water expansion tank remains opened (i.e. the cap must be removed).

After the first stopping of the the generator wait about one minute until the air in the cooling water can be drop off and raise to the highest point (ventilation point).

Now open all three ventilation points one after another as long as cooling water exit. Then the closure screw must be closed immediately. (Turn on only lightly to treat the thread.)

Pay attention that the external cooling water expansion tank is filled with enough cooling water during the de-aerating. (If necessary refill over and over.)

One de-aerating step will be last as a rule max. 2 minutes and following steps contained:

1. The generator runs approx. 1 minute.
2. Stop the generator.
3. Hold on one minute for drop of air.
4. The collected air is led out over the two de-aeration points.

The ahead described de-aerating process must be repeated as long as after the stopping and drop off air none air exit out of the de-aerating ports, only cooling water.

4. Again de-aerating process in the few days after the first startup

Also after the first implementing a small amount of air can be reside in the cooling circuit. To ensure an imaculate und actual operating of the cooling system the de-aerating process must be repeated casual in the next few days (if necessary weaks). Small amount of air will be still exit out of the de-aerating openings especially if the generator stood still for a long time.

ATTENTION! During the de-aerating process it must be checked again and again if the cooling water is indeed circulating. If air bubbles established in the internal cooling water pump, it could be, that the cooling water circuit is not circulate. Then the generator would be warming very fast and switched off by overheating.

D.4.3 Pressure test for control of cooling water circuit

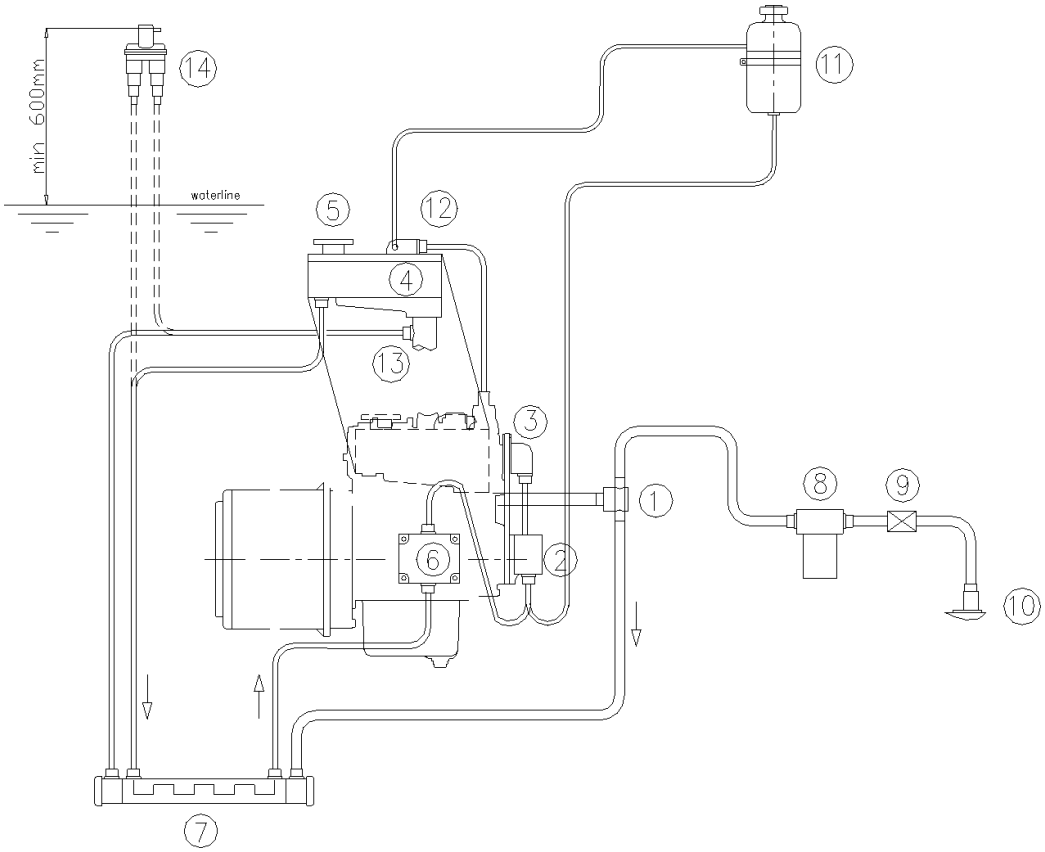
Check with the hand if a temperature difference exists whether between cooling water in-flow and cooling water return.

Feel the cooling water in-flow line at the internal cooling water pump.

Feel the cooling water return pipe either at the outlet of the water-cooled exhaust elbow union or at the side, where this pipe entry at the heat exchanger.

The temperature difference between in-flow and return is approx. 10 degrees.

D.4.4 Scheme for freshwater circuit at two circuit cooling system



1. Sea water pump
2. Engine fresh water pump
3. Thermostat housing
4. Water-cooled exhaust elbow
5. Fresh water filler neck
6. Cooling water connection block
7. Heat exchanger
8. Raw water filter
9. Water cock
10. Hull inlet
11. External cooling water expansion tank
12. Feedhose for expansion tank
13. Deawater injector exhaust
14. Ventilation valve

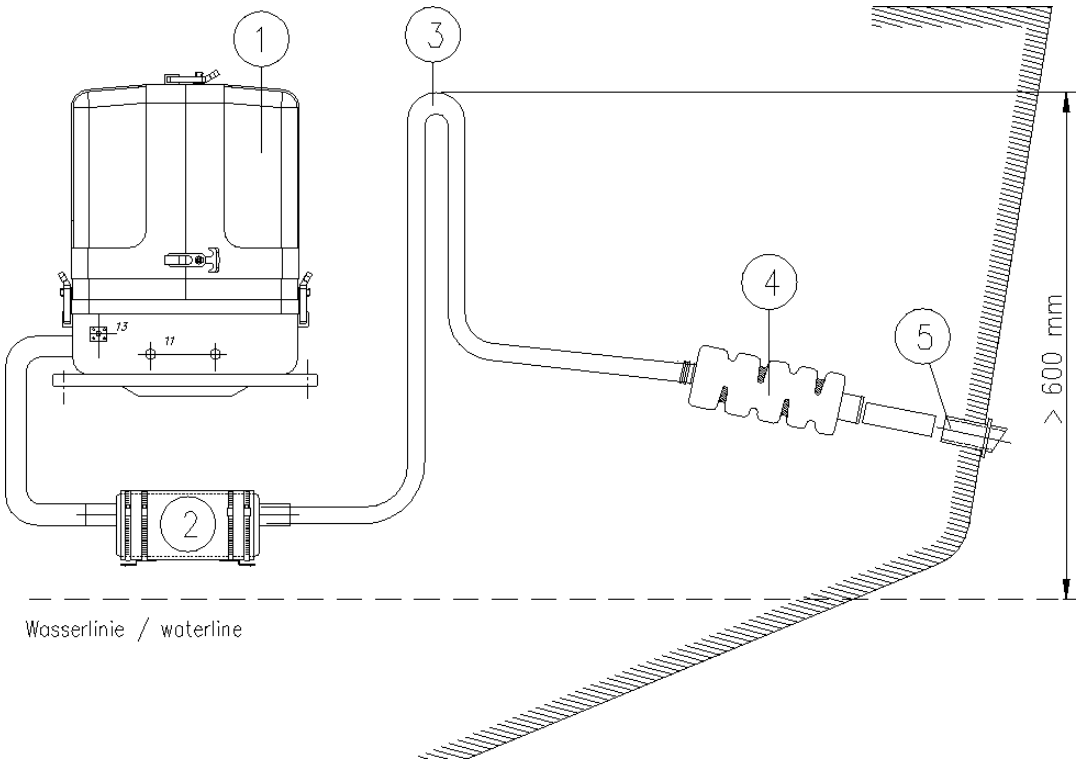
D.5 Watercooled Exhaust System

By injecting the outlet seawater into the exhaust manifold, the exhaust gases are cooled and the noise emissions from the exhaust system are reduced.

D.5.1 Installation of the standard exhaust system

The generator exhaust system must remain completely independent and separate from the exhaust system of any other unit(s) on board. The exhaust hose has an inner diameter of 40mm (1.6") (Panda 14000 and above approx. 50mm). The water lock must be installed at the lowest point of the exhaust system. An optional noise insulated water lock can also be installed. The exhaust hose descends from the capsule to the water lock. Then the hose rises via the "goose neck" to the silencer (see drawing). The goose neck must be vertical and sit preferably along the ship's keel centre line. The exhaust system must be installed so that the back pressure inside the exhaust does not exceed 0.4 bar (6 psi) and total length does not exceed 6m (20 ft.).

Exhaust diameter see ***Table 1, "Diameter of conduits," on page I***

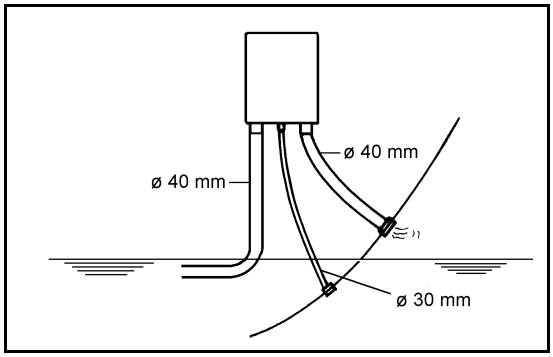


1. Generator
2. Water lock
3. Goose neck
4. Silencer
5. Hull inlet

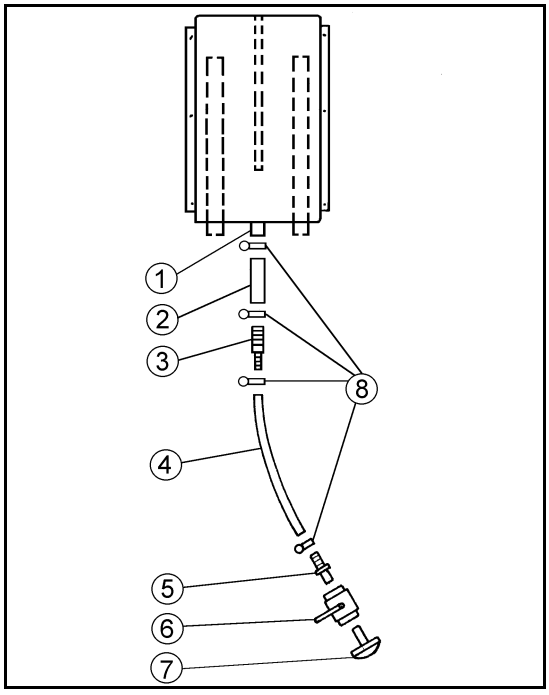
D.5.2 Exhaust / water separator

The exhaust/water separator

In order to reduce the noise level of the generator unit to a minimum, an optional exhaust outlet muffler mounted next to the thru-hull fitting can be installed. Additionally there is component at ICEMASTER, which exercise both functions of a "exhaust goose neck", and the water separation. With this "exhaust/water separator" the cooling water is derived over a separate pipe. Thereby the exhaust noises at the exterior of the yacht are strongly decreased. Particularly the "water plash" allocate.



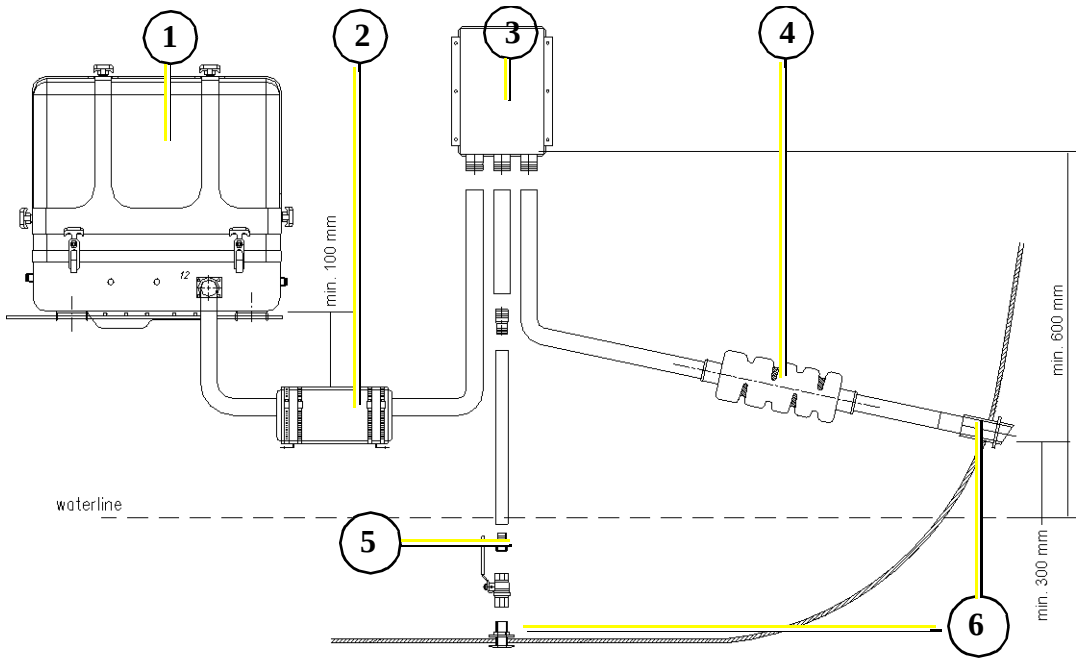
The water flow on the exhaust/water separator unit has an inner diameter (ID) of 30mm. If the path from the water separator to the sea water outlet is very short, the hose can be further reduced to 1" (25mm) ID.



1. Sea water outlet ø 30mm
2. Hose connector ø 30mm
3. Reducer 30/20mm (if required)
4. Hose
5. Hose connector
6. Sea cock
7. Hull outlet
8. Hose clips

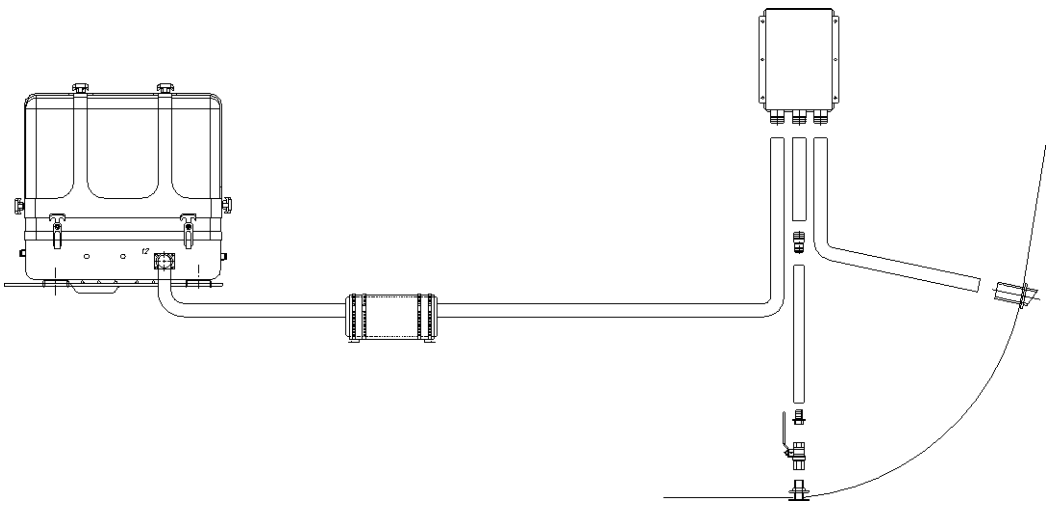
D.5.3 Installation exhaust/water separator

If the exhaust/water separator was sufficiently highly installed, a goose neck is no longer necessary. The exhaust/water separator fulfills the same function. If the "Supersilent" exhaust system were installed correctly, the generator will not disturb your boat neighbour. The exhaust noise should be nearly inaudible. The best result is reached, if the hose line, which derive the cooling water, is relocate on a short way "falling" directly to the outlet and this outlet is under the waterline.



1. Generator
2. Silencer / Waterlock
3. Wxhaust/water separator
4. Silencer
5. Sea valve
6. Hull outlet

If the thru-hull exhaust outlet has to be mounted far from the generator, an exhaust-water separator must definitely be installed. The sea water from the separator must then run along the shortest possible path is the thru-hull outlet. For such long exhaust routes, the exhaust hose diameter should also be increased from NW40mm to NW50mm in order to reduce the back-pressure. The exhaust may have a length of over 10m (32 ft.) if the exhaust hose diameter is increased to 50mm. An additional outlet exhaust muffler close to the hull outlet will help further to reduce noise emissions.



Example of an unfavorable installation:

- water lock not deeply enough under the hights level of the generator
- distance water lock to exhaust/water separator too largely

D.6 Fuel System Installation

D.6.1 General References

Inside the generator capsule itself, there is the fuel filter installed (Exception Panda 4500). Additional fuel filters (with water seperator) must be mounted outside the capsule in easily accessible places in the fuel lines between the tank intake fuel pump and the diesel motor's fuel pump.

Generally forward and return fuel flow pipes must be mounted to the diesel tanks. Do not connect the generator fuel supply lines with any other fuel lines of other diesel systems.

The following items need to be installed:

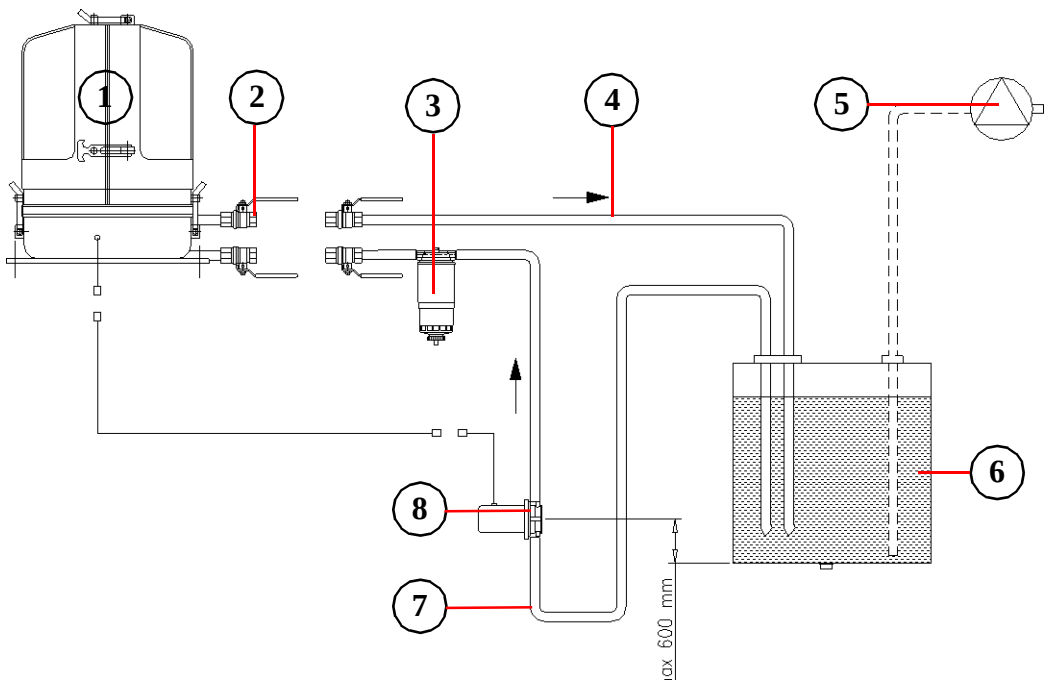
- Fuel supply pump (12V-DC)

- Pre-filter with water separator (not part of the delivery)

- Fine particle fuel filter

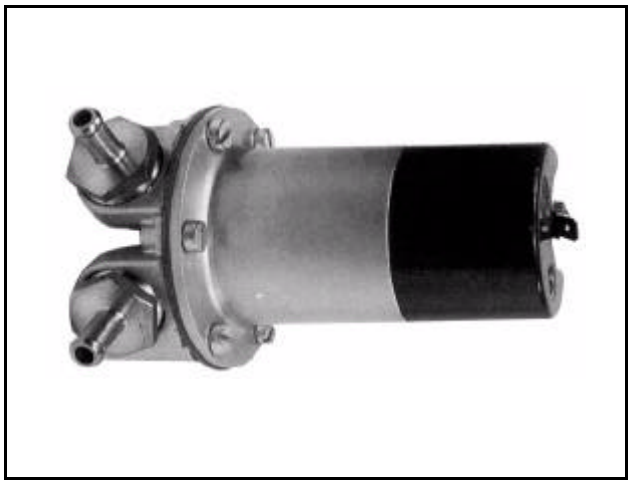
- Return fuel line to fuel tank (unpressurized)

The fuel supply pump should be mounted as close to the fuel tank as possible. The electric cable for the fuel pump is already installed on the generator (length 5m).



1. Generator
2. Fuel stopcock
3. Fuel filter
4. Fuel return
5. Condensation water suction pump
6. Fuel tank
7. Fuel supply
8. Electrical fuel pump (12V-DC)

D.6.2 The electrical fuel pump



Electrical fuel pump

With the Panda generator is usually supplied an external, electrical fuel pump (12V DC). The fuel pump must be installed close at the fuel tank. The electrical connections are preloaded at the generator with the lead planned.

- Suction hight of the pump: max. 1,2m at 02, bar
- Diameter of fuel lines: Table 1, “Diameter of conduits,” on page I

D.6.3 Connection of the fuel lines at the tank

Lead the return fuel pipe connected to the day tank to the floor

The return pipe connected to the tank must be dropped to the same depth as the suction pipe, if the generfator is mounted higher than the tank, in order to prevent fuel running back into the tank after the motor has been switched off, which can lead to enormous problems if the generator is switched off for a long period.

Non-return Valve in the Suction Pipe

A non-return valve must be fitted to the suction pipe, which prevents the fuel flowing back after the generator has been switched off, if it is not possible to use the return flow pipe as a submerge pipe be placing it in the tank. The instructions "Bleeding Air from the Fuel System" must be read after initial operation or after it has stood still for a long period, in order to preserve the starter battery.

ATTENTION! Non-return valve for the fuel return pipe

If the fuel tank should be installed over the level of the generator (e.g. daily tank), then a non-return valve must be installed into the fuel return pipe to guaranteed that through the return pipe no fuel is led into the injection pump.

D.6.4 Position of the pre-filter with water separator

Additionally to the standard fine filter a pre-filter with water separator must be installed outside of the sound cover in the fuel system line. (is not included in delivery.)

D.6.5 Bleeding air from the fuel system

Normally, the fuel system is designed to bleed out air itself i.e. as soon as the electric starter motor starts operation the fuel pump starts working and the fuel system will be air-bled after some time automatically. It is nevertheless essential to bleed the system as follows prior to the first operation (as all hoses are empty):

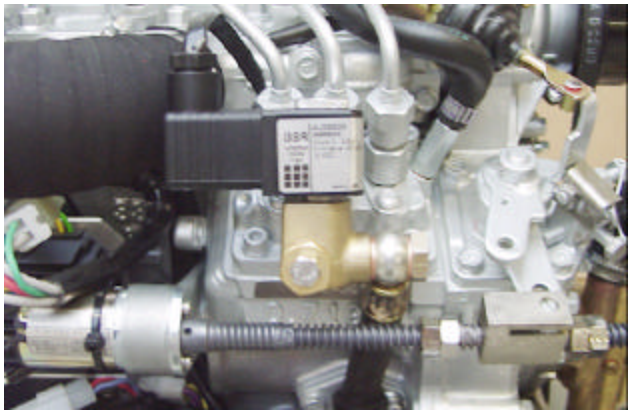
Switch main power switch on control panel "ON".

Push failure bypass switch and hold tight. The electric fuel pump has to be running audibly. By moving the failure bypass switch you can hear the solenoid valve of the generator starting and stopping (when the sound cover is taken off). After the fuel pump has been running 3 to 4 minutes because the failure bypass switch has been pushed down the bleeding screw of the solenoid valve has to be unscrewed. When opening the screw one has to carry on pushing the switch. To avoid fuel getting in the sound cover a piece of cloth or absorbent paper should be put under the connection. As soon as fuel is running out without bubbles the air bleeding screw can be screwed in again. Only now one can stop pushing the failure bypass switch.

Now the unit can be started by pushing the "START"-button. The unit should start after a short while. Should the unit not start one of the pipe union nuts of a injection hose has to be unscrewed and one has to try again to start the unit. After the unit has started the pipe union nut has to be tightened again.

Main power switch "OFF".

Fuel solenoid valve



D.7 Generator 12V DC System-Installation

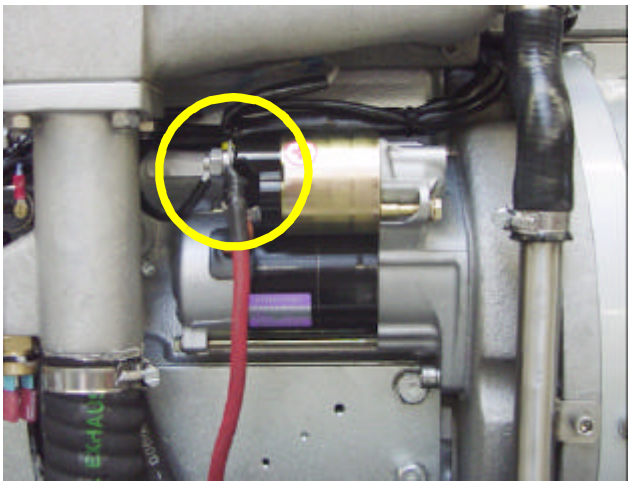
The Panda has its own dynamo to charge a 12V starter battery.

It is recommended to install an additional starter battery for the generator.

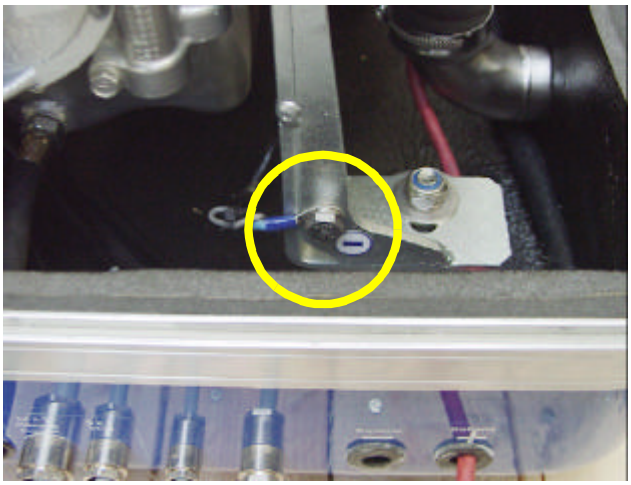
The generator is then independent from the remaining battery set. This enables you to start the genset at any time with its own starter battery even if the other batteries are discharged. A further advantage of a separate starter battery is that it isolates the generator's electric systemfrom the the rest of the boat's DC system, i.e. minus pole (-) is not conected electrically to Earth/Ground.

The generator is then Earth/Ground free with regard to the rest of the boat.

D.7.1 Connection of the 12V starter battery



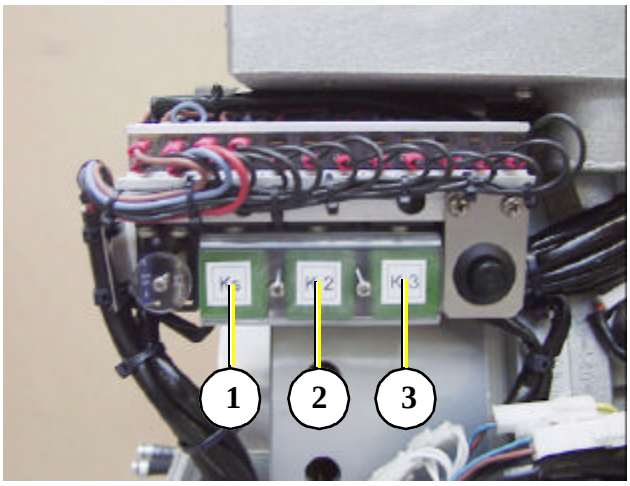
The positive (+) battery cable is connected direcly to the solenoid switch of the starter.



The negative (-) battery cable is connected to the engine foot.

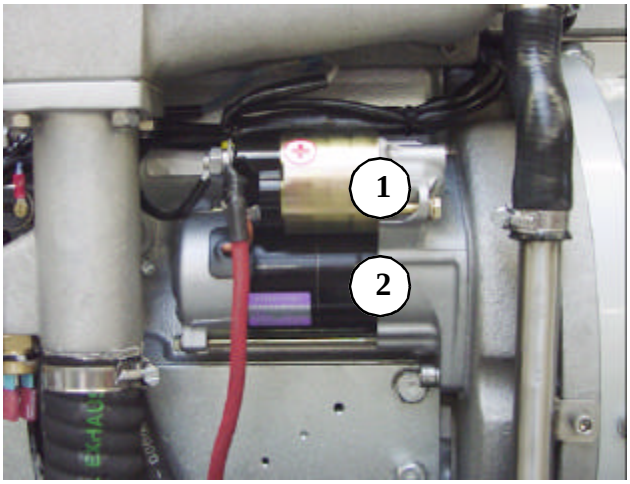
The Panda generators 8000 to 30 are equipped with various DC-relays, which can be found under the terminal strip. The various relays have the following tasks (also see the DC circuit diagram)

1. Anlasser Start-Relais
2. Vorglüh-Relais (Glühkerzen)
3. Benzinpumpen Start-Relais



All Panda generators are equipped with an independent 12V-DC starter motor. The connecting lines cross-section from the battery to the DC system should measure 25mm².

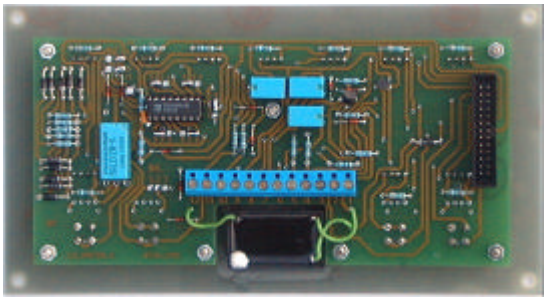
1. Solenoid switch for starter motor
2. Starter motor



D.7.2 Installation of the remote control panel

As standard a 12 core connection-cable, 7m long, is included in the supply. Cores are numbered from 1 to 11 and the 12th core is coloured (yellow/green). The control cables are securely connected to the genset. On the back of the control panel there are terminals numbered from 1 - 12. Connect the cores of the control-cable in respective order.

Please ensure that the remote control panel is installed in a protected, dry and easily accessible place.



D.7.3 Installation assembly kit automatic start

An automatic feature can be supplied as an accessory for all Panda generators (Panda 8000 upwards). This automatic feature consists of an additional board which can be installed into the back of the remote panel with little problem. By installing this component the generator is started by means of a single contact (closer), i.e. pre-warming and starting are

carried out auto matically.

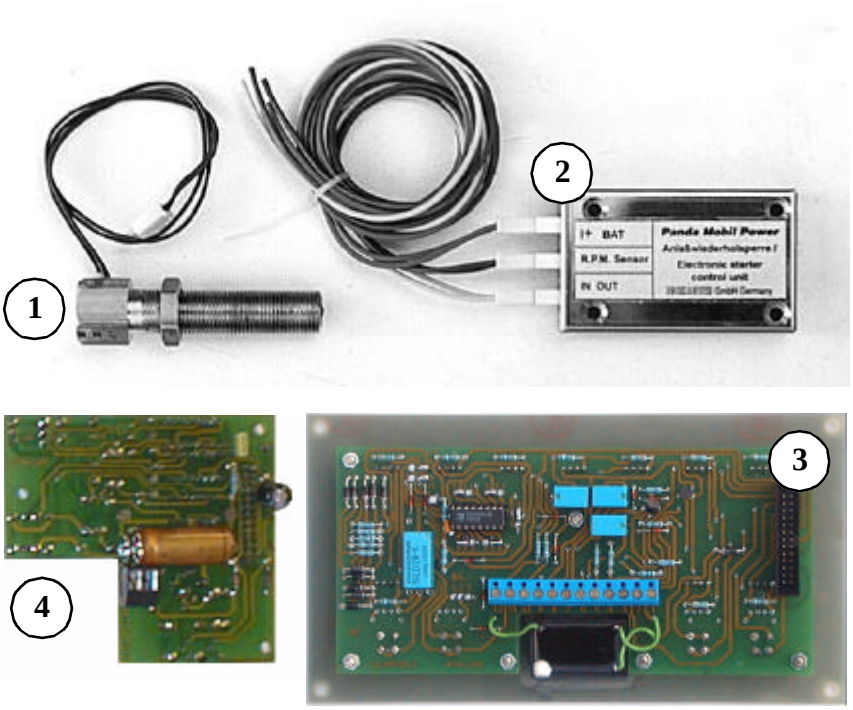
The normal switch functions of the remote control panel are thereby fully maintained. For example, it is possible to start the generator by using a time switch, thermoswitch or similar remote instrument. The generator switches on again after the contact has opened. A starter safe-guard lock is **absolutely necessary** for operating the automatic feature. This can either be an integral part already or the complete component can be ordered from ICEMASTER GmbH.

Automatic Feature Assembly

The following elements are necessary to operate the automatic feature:

- Standard remote control panel
- Board with electronic control
- Rev sensor
- Starter safeguard lock

Should a starter safeguard lock have already been installed, then it simply suffices to fit the auto-matic feature to the remote control panel.



1. Speed sensor
2. Electronic starter control unit
3. Remote control panel
4. Automatic feature (board)

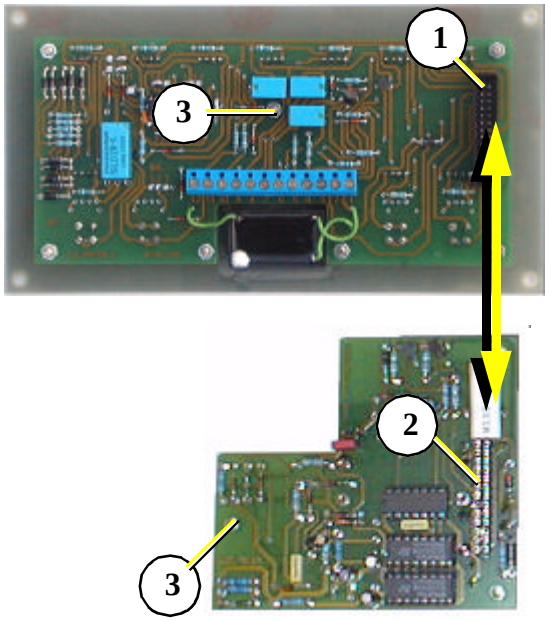
Automatic Feature Assembly

Assembling the automatic feature can be carried out by simply attachingthe additional board to the standard remote control panel. Attention must be paid that the standard plug forms a correct connection (Ensure that the plug is centrally placed in the socket). The board is then fixed to the remote control panel with the separating bushes that are supplied.

The connection of the external closer to the screw contacts of the automatic feature then occurs.

D.7.4 Mounting of the circuit board on the remote control panel

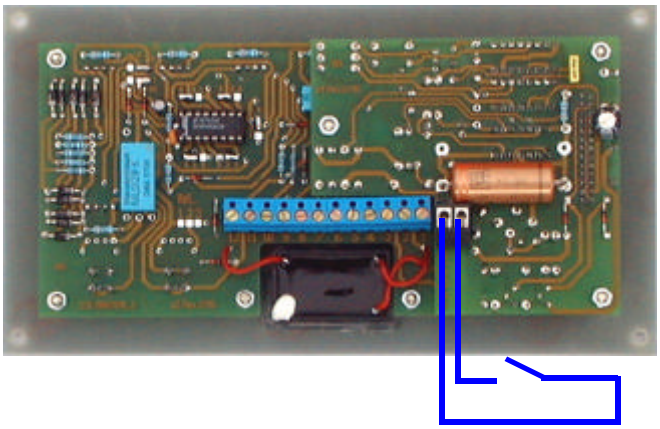
1. Standard plug on the remote control panel
2. Standard socket on the automatic feature
3. Screw connections for contact



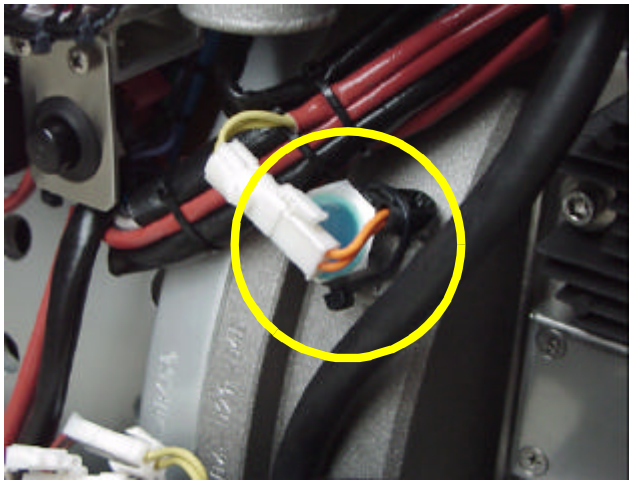
Important information!

The generator can only be **re-started after 45 sec.,** if the generator is stopped by means of the remote panel automatic stop control. If the generator prematurely starts, the motor is again stopped after 10 sec. running time.

The automatic starting process is disregarded, if an automatic start is required and the remote control functions are switched off. An automatic start is only possible when the automatic starting process occurs after the remote control panel has been switched on.



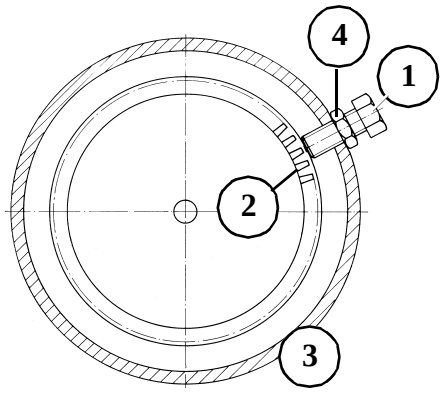
D.7.5 The speed sensor



Speed sensor mounting

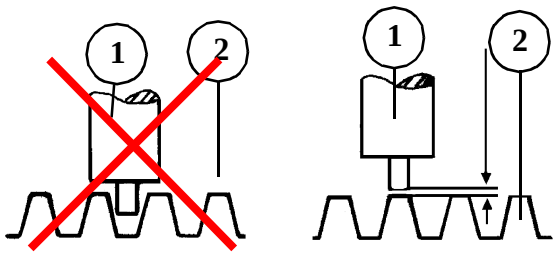
Installation of the speed sensor

The speed sensor tip must have between 0.3 to 0.8mm of clearance (air gap) from the gear tooth tips. In order to achieve this clearance: the speed sensor tip should be aligned with the tip of a gear tooth and screwed in until it touches the tip of the tooth. (**ATTENTION! Ensure that when inserting the sensor, that the sensor tip is not screwed into the root of the gear tooth)**. The screw is subsequently turned anticlockwise by half a turn (0.3 to 0.8mm) and held by a counter nut.



1. Speed sensor on threaded seat
2. Engine Flywheel (with gear teeth)
3. Generator housing
4. Retention/tightening nut

ATTENTION! For Panda 8000 and Panda 9000 the speed sensor has to be mounted in axial direction.



1. Speed sensor on threaded seat
2. Engine Flywheel (with gear teeth)

ATTENTION! For Panda 8000 and Panda 9000 the speed sensor has to be mounted in axial direction.

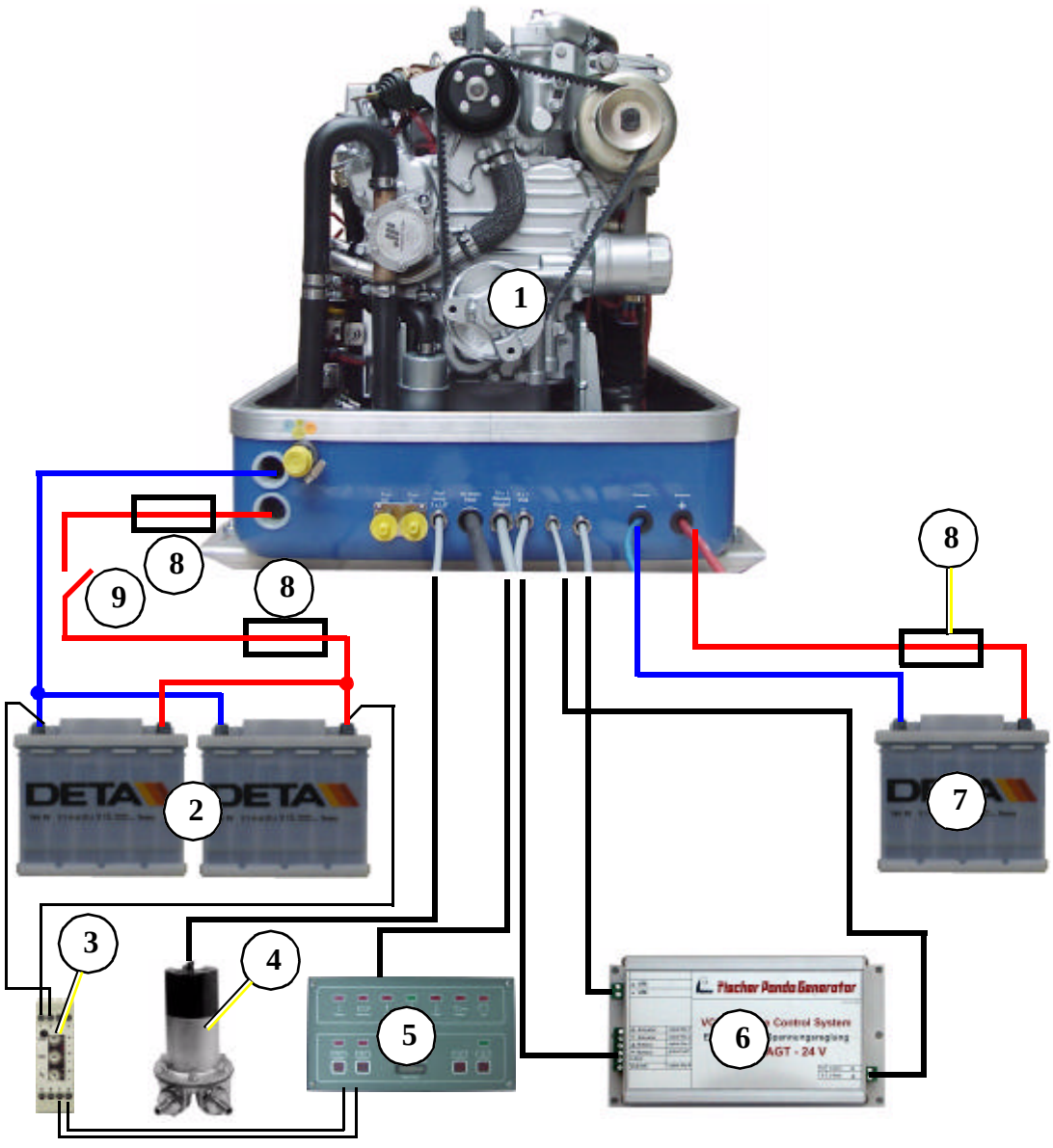
D.7.6 Electronic starter control unit

If there is an automatic starting requirement and if the remote control panel is switched off, then this automatic starting requirement is ignored. Automatic starting is only possible if after switching on of the remote control panel the automatic starting requirement takes place.

D.8 Generator DC System-Installation

ATTENTION! Before the electrical system is installed, READ the “Safety Instructions” on page iv of this manual FIRST! Be sure that all electrical installations (including all safety systems) comply with all required regulations of the regional authorities. This includes lightnening conductor, personal protection switch etc.

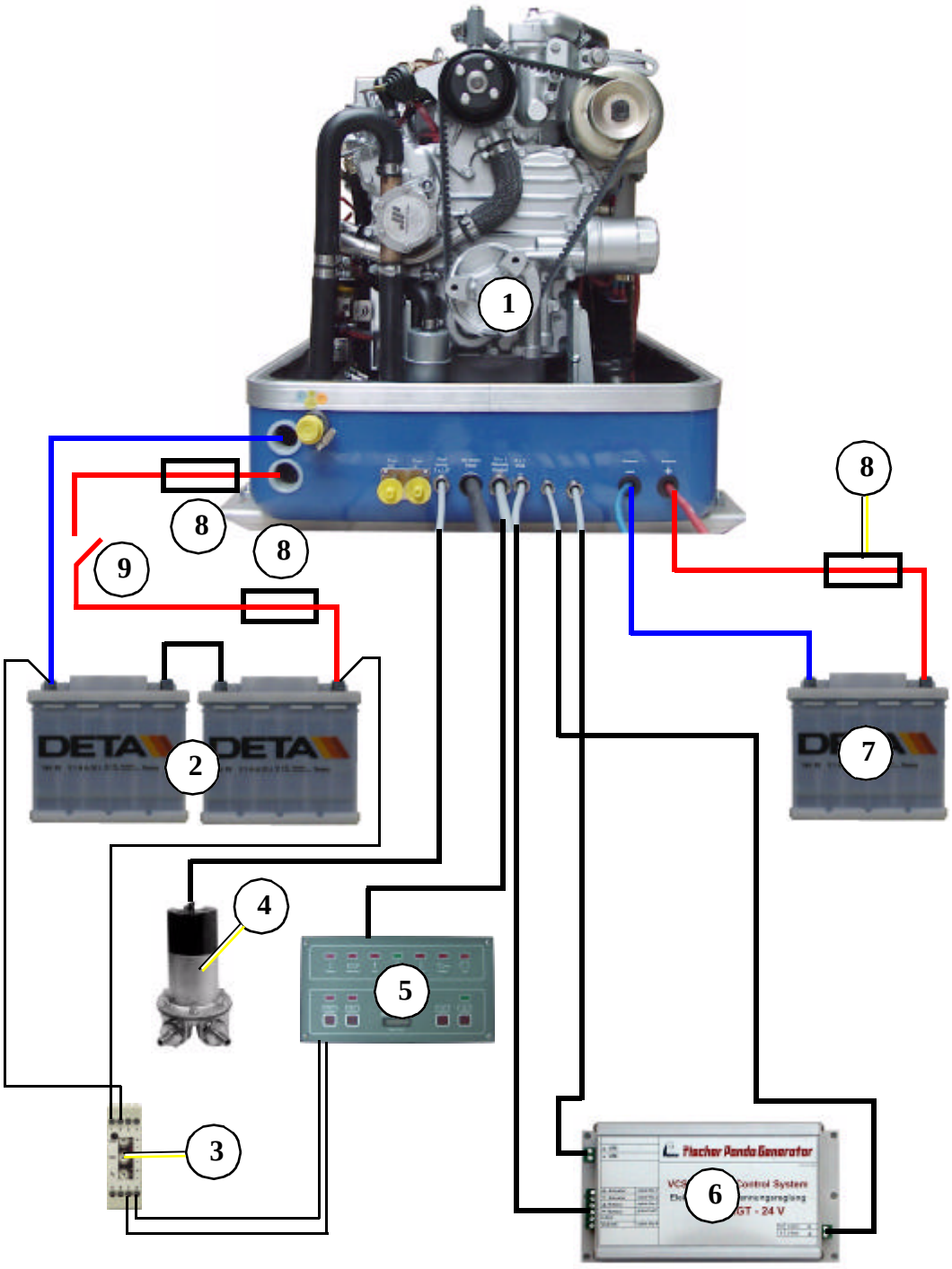
D.8.1 Installation Panda AGT 12V-system



1. Generator
2. Battery block 12V
3. Battery monitor
4. Fuel pump
5. Remote control panel
6. Voltage control VCS
7. Starter battery 12V
8. Fuse
9. Battery switch

All electrical safety installations have to be made on board.

D.8.2 Installation Panda AGT 24V-system



1. Generator
2. Battery block 24V
3. Battery monitor
4. Fuel pump
5. Remote control panel
6. Spannungsregelung VCS
7. Starterbatterie 12V
8. Sicherung
9. Battery switch

All electrical safety installations have to be made on board.

Electrical fuses

It is absolutely essential that the electrical system installation is inspected by a qualified electrical technician. The generator should have its own AC **input electrical fuses**. The fuses should be sized such that the rated current of the generator on each of the individual phases is not exceeded by more than 25%.

Data for gensets with power output greater than 30kW on request!

The fuses must be of the slow type. A 3-way motor protection switch must be installed to protect the electrical motor.

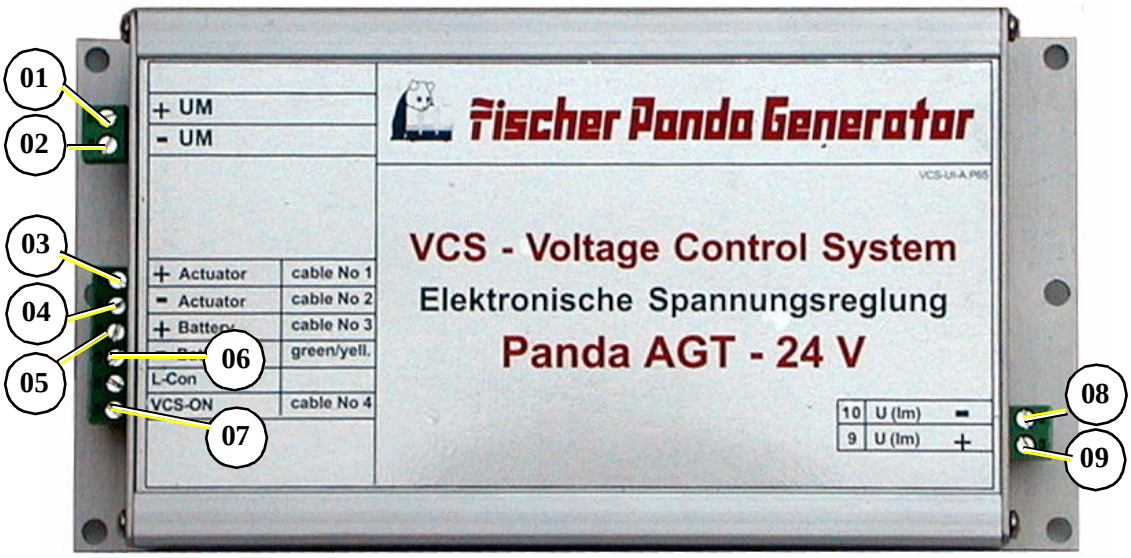
Required cable cross-sections

The following recommended electrical cable dimensions (cross sections) are the minimum required sizes for a safe installation. *(see Table 3, "Cable cross-section," on page II)*

D.9 Voltage Control System

The VCS control is used for the adjustment of the number of revolutions of the engine and thus the voltage of the generator. It belongs to the accessories and is externally attached.

VCS



01. Measuring voltage (+) (24V)
02. Measuring voltage (-) (24V)
03. Actuator (+)
04. Actuator (-)
05. Battery voltage supply (+)
06. Battery voltage supply (-)
07. Stop-line (regulates the actuator back at shut-off device)
08. Terminal shunt-measurement 60mV DC (-)
09. Terminal shunt-measurement 60mV DC (+)

ATTENTION!

The cable for the measuring voltage must be attached directly at the battery, and may not attached to the output of the electric rectifier. By the voltage drop between generator and battery the accurate voltage can only recieved direct at the battery. A false link can lead to damage the battery!

D.10 Insulation test

ATTENTION: Once the electrical system installation is complete, a ground insulation test must be performed as follows:

1.) Switch off all on-board electrical devices.

2.) Start the generator..

3.) Measure the AC-voltage with a voltmeter (adjust to Volt/AC) between:

a) generator housing and AC-Control box

b) generator housing and ground.

The measured voltage must not exeed 50mV (millivolts).

4.) Once the safety systems have been installed, they must be checked. If a leakage current relay has been installed, it also has to be tested. In order to ensure that the leakage voltage relay functions properly, the individual generated phases from the generator must be checked between each other, between phase and ground, (the single phase or 4th phase also needs to be checked in this fashion).

5.) If the generator is protected by a ground connection, then **ALL** electrical devices, must also be connected to this "common" ground (usu. ground contacts are attached to the devices' metallic housings).

The electrical system installation must also comply to the hook-up requirements of the shore current grid. Generally a leakage current relay is sufficient for safe electrical operation, however, this must be confirmed by the electrical safety standard in the region where the system is attached to a main land power grid. The relay has to be meet the required safety standard regulations.

In addition to a proper circuit diagrams, terminal points, connections, electrical devices, etc. should also be labelled with stickers or signs

There is always the possibility that circuits have been rerouted/changed or individual components have not been not been correctly laid out on the circuit diagrams.

The installation electrician should therefore check and label all electrical connections to ensure that they correspond to the main circuit diagram. The inspection and correct labelling is especially critical for terminals L1/ L2/L3/L1'/N (for the 230V-50Hz model) and for terminals L1/L2/L3/N &1/ 2/ 4 for the 60Hz (120V) models. The electrician is **therefore obliged, before** installation to check whether the generator is earth-free. As long as this test has not been carried out all other components for electrical installation must be removed. Once the system has been installed and inspected, this test should also be performed with all electrical devices (i.e. voltage check between common and metallic housings) while the generator is running.

D.11 Voltage controller

With a engine-operated generator set count always on the fact that through disturbances at the controlling of the diesel engine the control of the number of revolutions monitoring is lost. In this case the diesel engine could wind up without limitation and produce a voltage, which becomes substantially larger than the electrical load can process. This can destroy very expensive items of equipment. It must be take for granted that for the protection of the electrical load a voltage controller with isolating relays is used for a solid installation. The appropriate accessory components are available at Icemaster.

If it is about a duo combination generator, the voltage control for both output parts (single phase AC and three-phase AC) should be planned.

At different PANDA generators a voltage control is integrated. This voltage control affects only the diesel engine. If the rated voltage exceed approx. 15%, this voltage control is activated, as the diesel engine is turned off. This is only possible with the delay of some seconds, load could be damaged in the meantime. The only safe method for the protection of the electrical devices is the installation of an external voltage controller with separation contactor.

We recommend this measure with all reproduction and point out also that the generator manufacturer is not responsible for damage, which are caused by overvoltage at external devices.

Protect your valuable devices by an external voltage controller!

Position of the external voltage controller

Reasonable the external voltage controller is mounted in such a way it works not only for the generator but for all AC voltage supplies in the electrical system, also for shore power and inverter. In these cases usually a selector switch is intended, which can be determined, which voltage supply is switched to the electrical system. The voltage conteroller must be installed at the exit of the selector switch, thus in the electrical system.

D.11.1 Adjustment of the rated voltage

The voltage controller must be ordered for the appropriate rated voltage (12, 24, 32, 48, 42 V DC). Other voltage on request.

Changing between these voltages is not possible.

D.11.2 Functional decription of the voltage controller

The voltage controller has 3 different adjustment possibilities:

upper switching point, lower switching point and time lag of the generator.

In factory setting the voltage controller is in the following attitude:

a) upper switching point (disconnection) 13.6V

b) lower switching point (insertion) 11.52V

A) upper switching point (disconnection)

B) lower switching point (insertion)

C) td = time lag of the generators after achievement of the upper switching point

1.measuring voltage plus (+)

2.measuring voltage minus (-)

3.Charging voltage

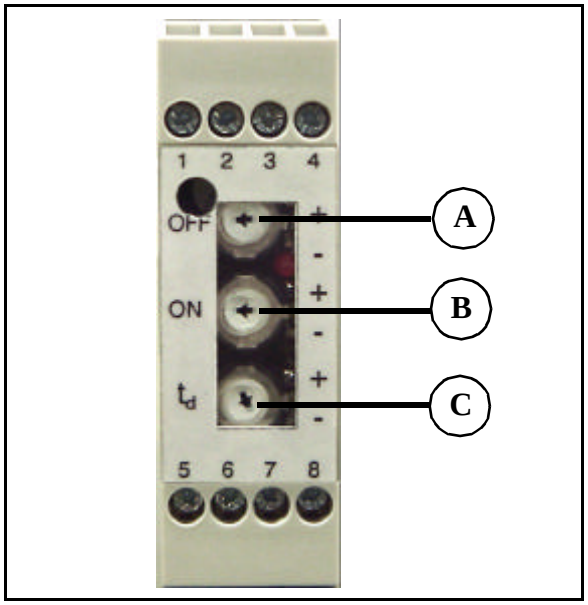
4.Battery lower voltage

5.not allocated

6.not allocated

7.output positive (+)

8 output negative (-)



D.11.3 Time lag of the switching points

For the upper as well as for the lower switching point a time delay is adjusted. That is, the voltage must have overstep or fall short of the switching point on the time lag.

Following values are adjusted:

a) upper switching point (13,6V), lag: min. 20 seconds

b) lower switching point (11,52V), lag: 40 seconds

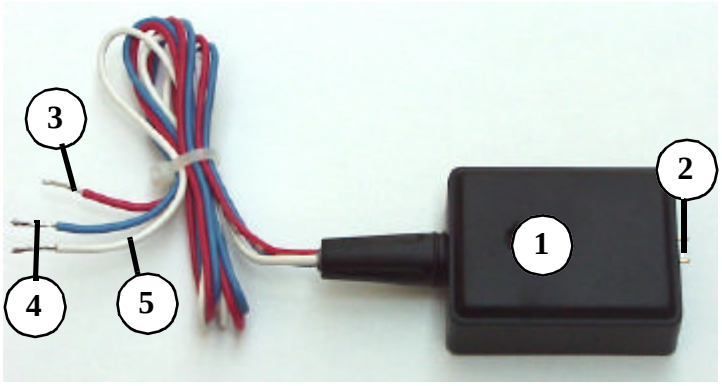
Additional notes to the recommendation "External, electrical voltage controller"

At Diesel engines count always on the fact that a diesel engine "revs up" due to special circumstances uncontrolled. This is the case if by damage to the system engine oil arrives into the sucking in way. This is possible at many engines by the crank case exhaust. A crank damage could cause for example that by overpressure too much oil is pressed into the crank case, so that this oil arrives into the sucking in way. The engine cannot switch off itself any longer. Usually then a damage to the engine is the result. It would be fatal, even if this damage to the engine were the cause of the destruction of all switched on electrical load, because uncontrolled revving up of the Diesel engine leads also to an extreme increase of the voltage. Only by an external voltage controller with separation contactor can be prevented such damage.

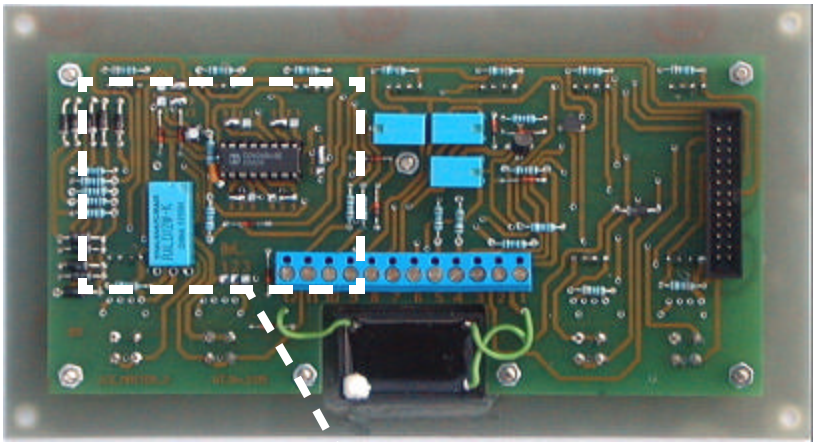
Water leak sensor

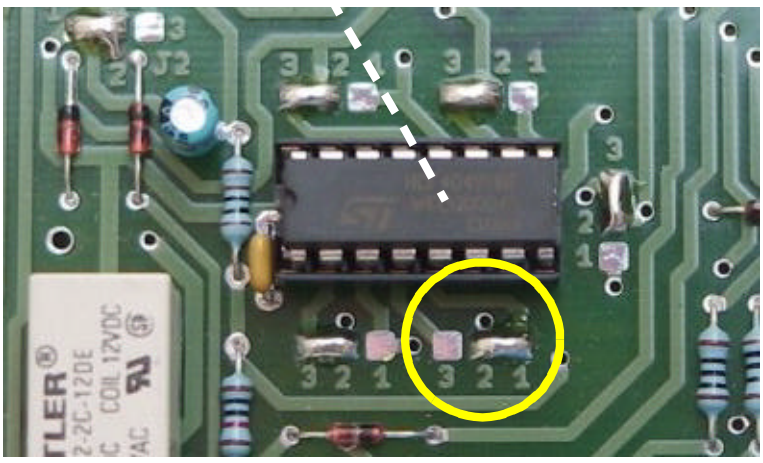
It is possible for seawater to enter the generator from the seawater pump, if there is a leak in the hose system, especially in the case of older generators. Considerable damage can be caused to the generator should the cause be a burst hose. Icemaster`s accessory programme includes a moisture sensor, which can also be generator installed. This sensor recognises flooding and switches the generator off. The sensor should be installed nearby the capsule bottom as much as possible.

From the year of construction 2000 the cables for the sensor are previously installed and the sensor can be connected to the clamps 20, 21 and 22 of the terminal block. (see wiring diagram) At older year of construction the sensor must connected as follows:



1. Water leak sensor
2. Sensor pins
3. Connecting cable red (+) to clamp no.16 at hte terminal block
4. Connecting cable blue (-) to clamp no.17 at the terminal block
5. Connecting cable white to clamp no.4 at the terminal block





Remove the solder bridge between 1-2 and make a new one between 2-3.

F. Tables

Table 1: Diameter of conduits

Generatortype	Ø Cooling water conduit		Ø Exhaust conduit [mm]	Ø Fuel conduit	
	Fresh water [mm]	Seawater [mm]		Supply [mm]	Return [mm]
Panda PMS AGT 10000	20	20	40	8	8

Table 2: Technical Data

Type	Nominal power [kW]	Continuous power [kW]	Nominal voltage [VDC]	Contimuous -charging current[A]	Nominal charging current [A]
AGT 2500-12	2,5	2,5	12	180	180
AGT 2500-24	2,5	2,5	24	90	90
AGT 4000-12	4	3,2	12	220	280
AGT 4000-24	4	3,2	24	110	140
AGT 6000-12	5,5	4,8	12	290	360
AGT 6000-24	5,5	4,8	24	170	210
AGT10.000-24	10	8	24	290	360
AGT15.000-48	15	12	48	208	260
AGT20.000-48	20	16	48	290	360
AGT25.000-72	25	20	72	240	300
AGT30.000-96	30	24	96	208	260
AGT40.000-96	40	30	96	290	360

Table 3: Cable cross-section

Wiring for vehicles. single phase, not tin-plated, PVC-isolated.		
nominal wire cross-section [mm²]	**allowed continous current (reference point) [a]**	
	at +30°C [A]	**at +50°C [A]**
1	19	13,5
1,5	24	17,0
2,5	32	22,7
4	42	29,8
6	54	38,3
10	73	51,8
16	98	69,6
25	129	91,6
35	158	112
50	198	140
70	245	174
95	292	207
120	344	244

a. DIN VDE 0298, part4.

F.1 Trouble shooting

GENERATOR OUTPUT VOLTAGE TOO LOW If the generator delivers less than 24V current ("undervoltage"), there can be various reasons for this:	
Cause	**Solution**
Generator is overloaded.	Reduce the electrical load. (Switch off load)
Motor is not reaching the rated rpm.	Refer to "motor faults" section.
Actuator is not in maximum position.	Check actuator resp. renew.
VCS-voltage controler defective or wrong adjusted.	Check resp. renew.

GENERATOR VOLTAGE TOO HIGH (MORE THAN 24V) The following reasons may be the cause, if the generator delivers more than 24V ("overvoltage"):	
Cause	**Solution**
The engine is running at the wrong speed.	Check the speed of the motor with a rev or frequency counter, set the correct speed.
VCS-voltage controler defective or wrong adjusted.	Check resp. renew.
Actuator defective.	Check resp. renew.

GENERATOR VOLTAGE FLUCTUATES	
Cause	**Solution**
1. Fault or defect on the load side. 2. A motor fault.	1. Check if the power requirement of the load fluctuates. 2. See "Motor running irregularly".

MOTOR DOES NOT TURN OVER WHEN STARTING	
Cause	**Solution**
Battery main switch is switched off.	Check the position of the battery main switch, if necessary switch on..
Battery voltage not sufficient.	Check that connection is firm and whether corrosion has occurred..
Starting current fault.	The voltage of full batteries fall to a maximum of 11V. The wiring is severed if the voltage does not drop. The battery is discharged if the voltage drops further.

MOTOR TURNS OVER BUT DOES NOT START	
Cause	**Solution**
Stop solenoid valve not opening.	Check wire connections and circuitry to solenoid valve. (ref. DC wiring diagram: Relay K2, Fuse)
Fuel pump does not operate.	Check fuel-filter and pump: clean if necessary.
Lack of fuel.	Check fuel supply.
Glow-plugs not working correctly.	Check glow plugs and heating time.
Too much air in fuel lines.	Test fuel system for leakage. Bleed air from fuel system (refer to section "Air-bleeding of the Fuel System").
Fuel filter blocked.	Replace fuel filter.
Low compression pressure.	See Kubota motor-manual.

MOTOR DOES NOT TURN OVER AT THE NORMAL SPEED DURING THE STARTING PROCESS	
Cause	**Solution**
Starter battery voltage insufficient.	Check battery.
Damaged bearing(s) piston (seized).	Repairs need to be carried out by Kubota-Service. (refer to Kubota motor-manual)
Cooling water in combustion chamber.	1. Turn generator "OFF" at control panel. 2. Remove the glow plug (see Kubota-manual). 3. Rotate the motor by hand carefully. 4. Check if there is water in the oil and change both oil and filter if necessary. 5. Determine cause for excess water in the combustion chamber. The excess water can be caused by a defective air vent in the cooling water system, which should be checked and cleaned, or replaced if faulty.

MOTOR RUNS IRREGULARLY	
Cause	**Solution**
Faulty centrifugal injector governor.	Have the centrifugal governor inspected by a Kubota-Service technician.
Too much air in fuel lines.	Bleed air from fuel system.

DROP IN THE SPEED OF THE MOTOR	
Cause	**Solution**
Too much oil.	Drain oil.
Lack of fuel.	Check fuel supply system: - fuel filter, renew if necessary - check fuel pump - check fuel lines (bleed if necessary)
Lack of intake air.	Check air intake paths. Check and clean air filter (and intake muffler if installed).
Generator overloaded by too many load.	Reduce the electrical load (switch off load).
Generator overloaded by over-energizing.	Check that the proper capacitor type is installed and that they are connected correctly.
Defective generator (windings, bearings, or other).	Generator must be sent to manufacturer for repair of damaged bearings or winding.
Damaged engine.	Repair of bearing damage, etc., by Kubota-Service.

MOTOR SWITCHES ITSELF OFF	
Cause	**Solution**
Fuel solenoid valve or throttle shut solenoid is not switching off.	Check wire connections to solenoid. Check valve functions as in the "Inlet Fuel Solenoid Valve" or in the trottle shut off solenoid sections. Replace if necessary.

MOTOR STOPS BY ITSELF	
Cause	**Solution**
Lack of fuel.	Check fuel supply system.
Excess heat in cooling system (thermo switch tripped)- lack of cooling water. Is indicated on the remote control panel.	Check cooling water system flow: water pump, inlet water filter, extra heat exchanger coolant flow.
Lack of oil (oil pressure sensor tripped).	Check oil-level and if necessary top up. Check motor's oil-pressure and have repaired by Kubota-Service if necessary.

SOOTY, BLACK EXHAUST	
Cause	**Solution**
Generator is overloaded.	Check electrical load and switch off unnecessary load.
Insufficient intake air.	Check intake air filter; clean if necessary.
Fuel injector nozzles faulty.	Replace injector nozzles.
Valve clearance incorrect.	Readjust valve clearance to correct value (refer to Kubota-manual).
Poor fuel quality.	Use better quality diesel (recommended: 2-D Diesel).
Poor combustion.	Incorrect AFR (air/fuel ratio) due to motor timing adjustment. Have motor serviced by Kubota.
Low compression pressure.	See Kubota motor manual.

GENERATOR MUST BE SHUT OFF IMMEDIATELY IF:	
Cause	**Solution**
- motor rpm suddenly rises or drops - unusual noise comes from genset - exhaust colour suddenly becomes dark - motor overheats - oil pressure drops, oil light suddenly flashes	Refer to respective section of manual and if necessary, have repaired by Kubota-Service, or Panda representative.

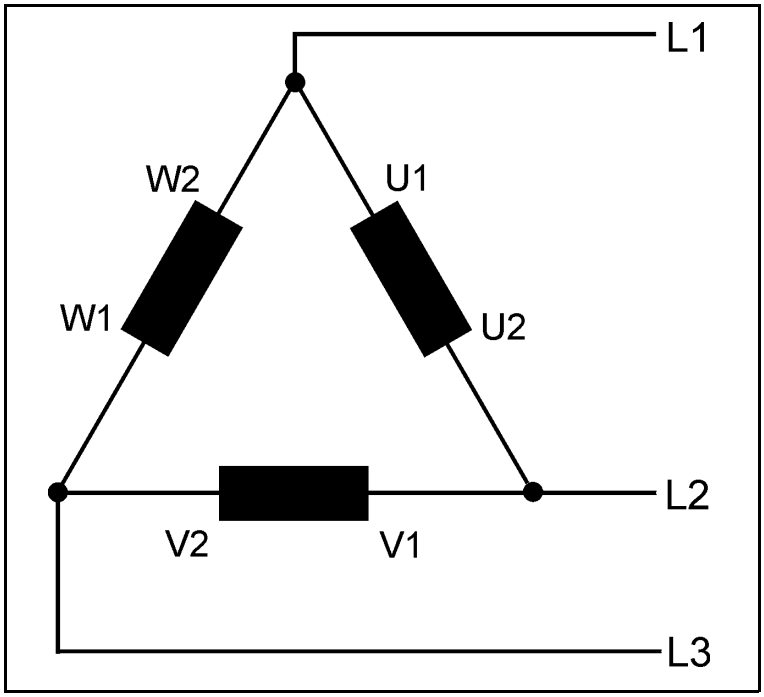
TROUBLESHOOTING VCS SYSTEM	
Cause	**Solution**
Actuator does not move.	Check voltage supply and wire connections to actuator. Motor connected? Check connection to VCS.
Actuator sets throttle too high or too low.	Check that the wires to the actuator are connected properly (±). Check connection to VCS.
If the VCS electronics are faulty, the generator can still run by over-riding the system. To override the VCS, disconnect the plug and jumper the contacts. Loosen the connecting rods motor from the injection pump regulator and turn screw to a max. voltage of 33V.	

F.2 Technical Data Engine

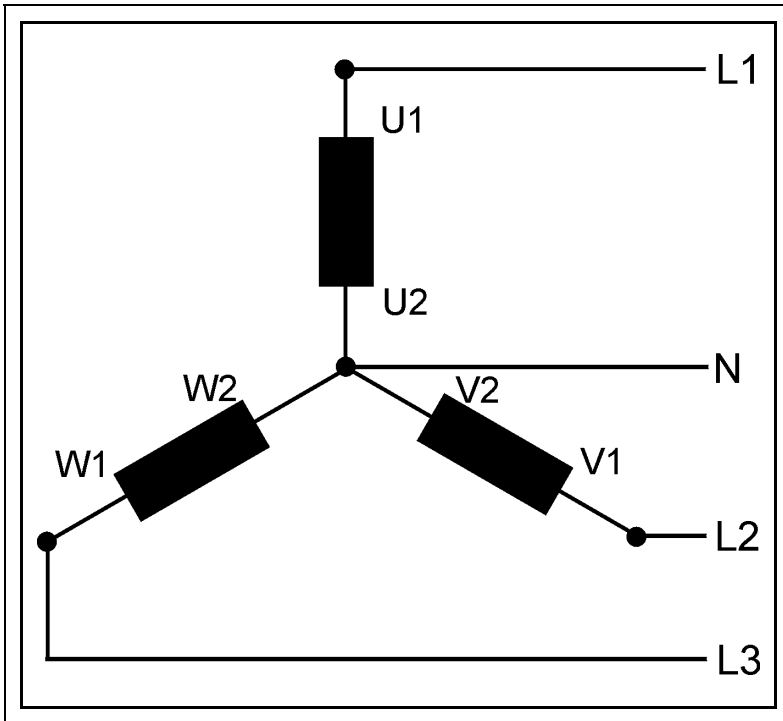
	Panda AGT-DC 10000 PMS
Type	D722
Govenour	VCS
Automatic startbooster	yes
Cylinder	3
Bore	67mm
Stroke	68mm
Stroke volume	719cm^3
max- power (DIN 6271-NB) at 3000 rpm	14,0kW
Rated speed 50Hz	3000rpm
Idle running speed [a]	2900rpm
Valve clearance (engine cold)	0,2mm
Cylinder head torque	42Nm
Compression ratio	23:1
Lubrication oil capacity	3,8l
Fuel consumption [b]	ca. 0,84 - 2,24 l
Oil consumption	max. 1% of fuel consumption
Cooling water requirement for seawater circuit	16-28l/min
Permissible max. permanent tilt of engine	a) 25° across the longitudinal axis b) 20° in the longitudinal direction

a. progressive speed by VCS
b. 0,35l/kW electrical power, the randomized values between 30% and 80% of the nominal power

F.3 Types of Coil



HP3 delta-connection



HP3 star-connection

F.4 Inspection checklist for services

Inspection-Category			
A	Installation check	D	100 h
		E	500 h
B	daily	F	1000 h
C	35 - 50 h	G	5000 h

Inspection work			
1)	check	4)	change
2)	measure	5)	sealing
3)	clean	6)	check isolation

	Inspection-Category							Inspection work
	A	B	C	D	E	F	G	
01.	5)	5)	5)	5)	5)	5)	4)	coolant water hoses
02.	1)	1)	1)	1)	1)	4)	4)	seawater pump (impeller)
03.	1)	1)	3)	3)	3)	3)	3)	water separator / fuel pre-filter
04.	1)	1)	4)	4)	4)	4)	4)	engine oil
05.			4)	4)	4)	4)	4)	oil filter
06.	1)	1)	1)	4)	4)	4)	4)	air filter
07.	1)	1)	1)	1)	1)	1)	1)	fuel lines (leaks)
08.	1)	1)	1)	4)	4)	4)	4)	fine particle fuel filter
09.	1)		1)		1)	1)	1)	valve clearance
10.	1)	1)	4)	5)	4)	4)	4)	valve cover gasket
11.			1)		1)	1)	1)	coolant therm (sensor)
12.			1)		1)	1)	1)	exhaust temp sensor
13.			1)		1)	1)	1)	oil pressure sensor
14.		1)	1)	1)	1)	1)	1)	belt tension
15.	1)	1)	1)	1)	4)	4)	4)	"V" belts
16.						1)	1)	Thermostat
17.	1)	1)	1)	1)	1)	1)	1)	generator & engine screws
18.	1)	1)	1)	1)	1)	1)	1)	unit's base mount screws
19.	6)	6)	6)	6)	6)	6)	6)	check electrical cables
20.	1)	1)	1)	1)	1)	1)	1)	motor reinforced mountings
21.	1)	1)	1)	1)	1)	1)	1)	actuator mounting
22.	1)	1)	1)	1)	1)	1)	1)	starter motor mounting screws
23.	1)	1)	1)	1)	1)	1)	1)	screws generator-engine
24.	1)	1)	1)	1)	1)	1)	1)	voltage output of alternator 12 V
25.	2)		2)	2)	2)	2)	2)	input temp of coolant under load
26.	2)		2)	2)	2)	2)	2)	outlet temp of coolant under load
27.						4)	4)	generator rotor bearing
28.			1)	1)	1)	1)	1)	signs of corrosion to generator
29.			1)	1)	1)	1)	1)	check generator coolant block
30.			1)	1)	1)	1)	1)	capacitors in AC-Control box
31.	1)		1)	1)	1)	1)	1)	ASB function test
32.	1)		1)	1)	1)	1)	1)	VCS function test
33.	2)		2)	2)	2)	2)	2)	voltage without load
34.	2)		2)	2)	2)	2)	2)	voltage under load
35.	2)		2)	2)	2)	2)	2)	generator output under load
36.	2)		2)	2)	2)	2)	2)	engine speed (rpm)
37.						1)	4)	injector test
38.						1)	1)	compression
39.	1)	1)	1)	1)	1)	1)	1)	hose clips

F.5 Engine oil

Engine oil classification

Operating range:

The operating range of an engine oil is determined by SAE class. "SAE" is for the union of American engineers (Society of Automotives Engineers). The SAE class of an engine oil only informs over the viscosity of the oil (larger number = more viscous, lower number = more highly liquidly) e.g. to 0W, 10W, 15W, 20, 30, 40. The first number shows the liquid of cold weather, the second number refers to the fluidity with heat. Complete yearly oils have usually SAE 10W-40, SAE 15W-40 etc.

Quality of oil:

The quality of an engine oil is specified by the API standard ("American Petroleum Institutes"). The API designation is to be found on each engine oil bundle. The first letter is always a C.

API C for diesel engines

The second letter is for the quality of the oil. The more highly the letter in the alphabet, the better the C für Dieselmotoren.

Examples for diesel engine oil:

API CG Engine oil for highest demands, turbo-tested

Engine oil types	
above 25°C	SAE30 or SAE10W-30 SAE10W-40
0°C to 25°C	SAE20 or SAE10W-30 SAE10W-40
below 0°C	SAE10W or SAE10W-30 SAE10W-40

F.6 Coolant specifications

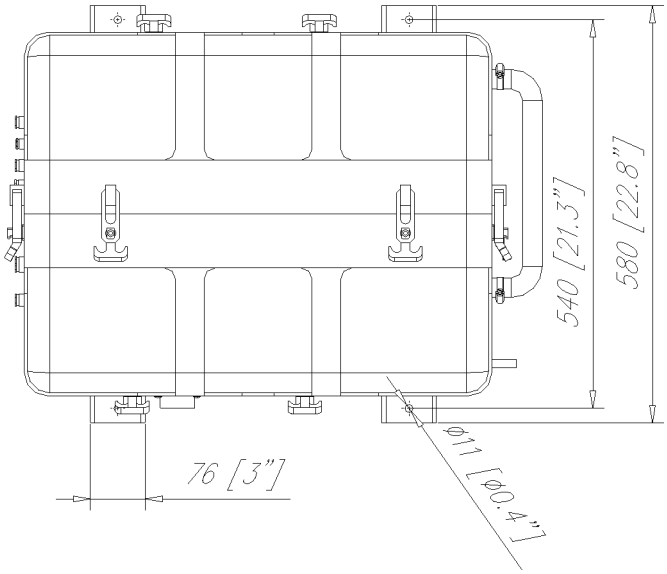
Use a mixture of water and antifreeze. The antifreeze needs to be suitable for aluminium. The antifreeze concentration must be regularly checked in the interests of safety.

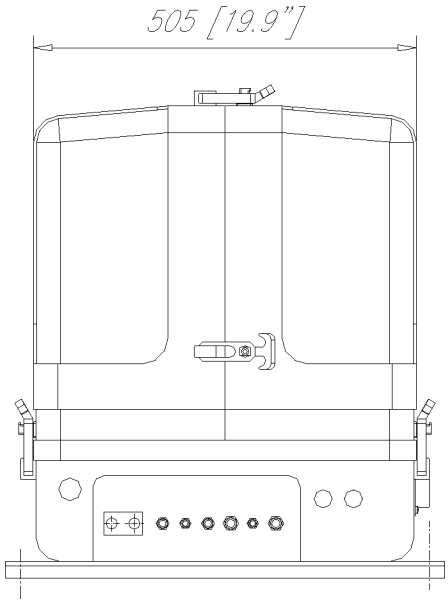
ICEMASTER recommend to use the product: GLYSANTIN PROTECT PLUS/G 48

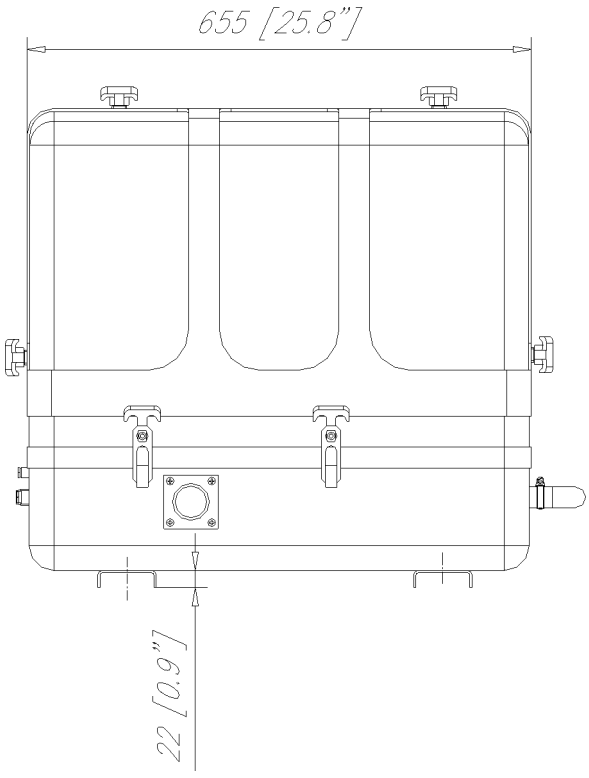
Engine coolant automotive industry Product description		
Product name	GLYSANTIN ® PROTECT PLUS / G48	
Chemical nature	Monoethylenglycol with inhibitors	
Physical form	Liquid	
Chemical and physical properties		
Reserve alkalinity of 10ml	ASTM D 1121	13 – 15 ml HCl 01 mol/l
Density, 20°C	DIN 51 757 procedure 4	1,121 – 1,123 g/cm^3
Water content	DIN 51 777 part 1	max. 3,5 %
pH-value undiluted		7,1 – 7,3

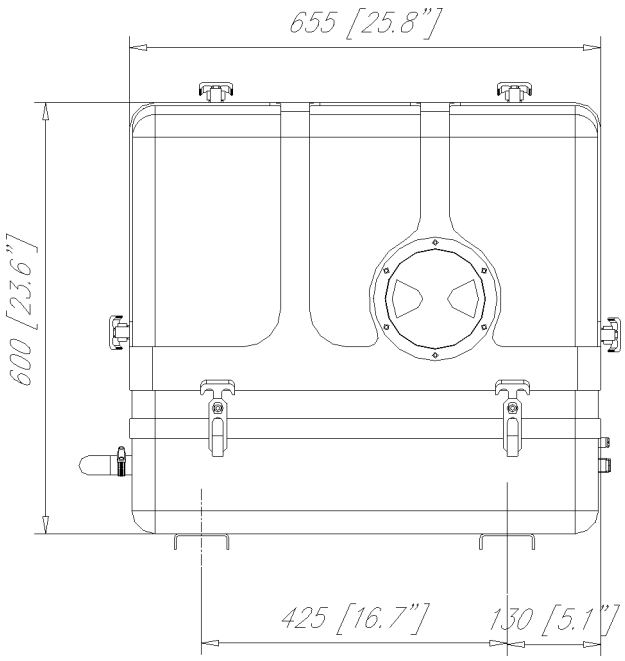
Coolant mixture ratio	
Water/antifreeze	Temperature
70:30	-20°C
65:35	-25°C
60:40	-30°C
55:45	-35°C
50:50	-40°C

F.7 Measurements











5 Safety steps to follow if someone is the victim of electrical shock

1. Do not try to pull or grab the individual.
2. If you cannot turn off the electrical power, pull, push, or lift the person to safety using a wooden pole, rope, or some nonconductive material.
3. If possible, turn off the electrical power.
4. Send for help as soon as possible.
5. After the injured person is free of contact with the source of electrical shock, move the person a short distance away and immediately start necessary first aid procedures.

WHEN AN ADULT STOPS BREATHING

WARNING

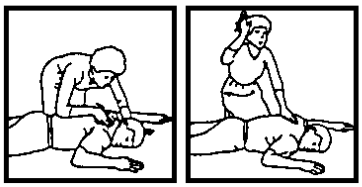
DO NOT attempt to perform the rescue breathing techniques provided on this page, unless certified. Performance of these techniques by uncertified personnel could result in further injury or death to the victim.

1 Does the Person Respond?

- Tap or gently shake victim.
- Shout, "Are you OK?"

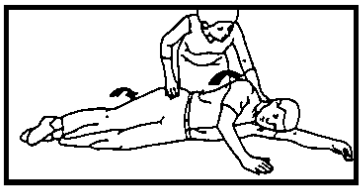
2 Shout, "Help!"

- Call people who can phone for help.



3 Roll Person onto Back.

- Roll victim toward you by pulling slowly.

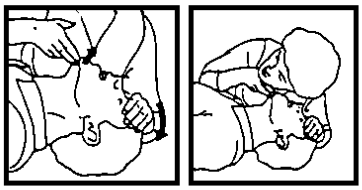


4 Open Airway.

- Tilt head back, and lift chin.
- Shout, "Are you OK?"

5 Check for Breathing.

- Look, listen, and feel for breathing for 3 to 5 seconds.



6 Give 2 Full Breaths.

- Keep head tilted back.
- Pinch nose shut.
- Seal your lips tight around victim's mouth.
- Give 2 full breaths for 1 to 1½ seconds each.

7 Check for Pulse at side of Neck.

- Feel for pulse for 5 to 10 seconds.

8 Phone EMS for Help.

- Send someone to call an ambulance.

9 Begin Rescue Breathing.

- Keep head tilted back.
- Lift chin.
- Pinch nose shut.
- Give 1 full breath every 5 seconds.
- Look, listen, and feel for breathing between breaths.

10 Recheck Pulse Every Minute.

- Keep head tilted back.
- Feel for pulse for 5 to 10 seconds.
- If victim has pulse, not breathing, continue rescue breathing. If no pulse, begin CPR.